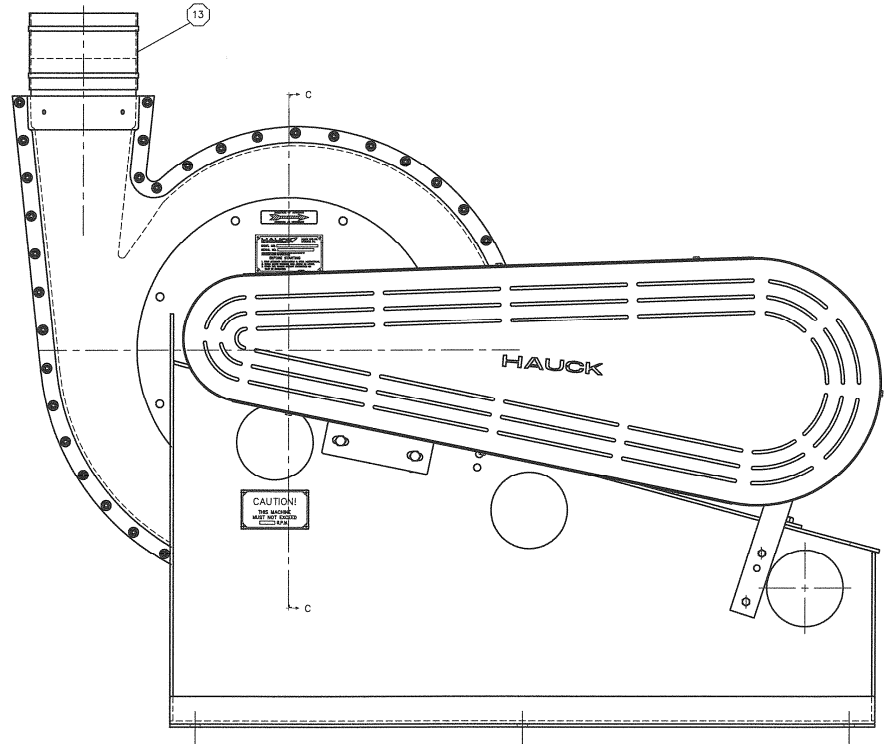
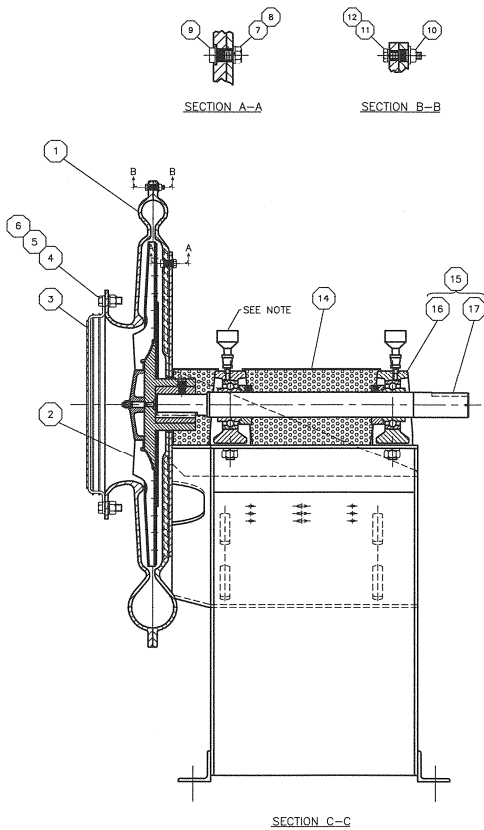


# TURBO BLOWER TBAB SERIES – BELT DRIVE OIL AND GREASE BEARING



Y7306  
(NOT TO SCALE)

NOTE:  
FOR OIL BEARINGS, FILL WITH SAE #10 OIL (NON-DETERGENT)  
FOR GREASE BEARINGS, FILL WITH CHEVRON BRB GREASE  
(3) 1 OZ. CUPSFULL OF GREASE REQ'D FOR EACH DRY BEARING  
FOR AUTOMATIC LUBRICATOR, USE REPLACEMENT CARTRIDGE LISTED BELOW

Key No.	Description
1	Casing Assembly (2 pcs, Front & Rear)
2	Impeller
3	Intake Guard
4	Screw, Intake Guard
5	Washer, Intake Guard
6	Nut, Intake Guard
7	Screw, Casing Mounting
8	Washer, Casing Mounting
9	Nut, Casing Mounting

Key No.	Description
10	Nut, Casing Flange
11	Screw, Casing Flange
12	Washer, Casing Flange
13	Flexible Sleeve & Clamps
14	Shaft Shield
15	Shaft & Bearings
16	Bearing
17	Shaft

Model No. TBAB9	Part No.	Casings		Impellers		Guard	Sleeve & Clamps	Shaft & Bearings	Shaft	Bearings	Standard Belt Cover Assy.		Large Belt Cover Assy.	
		(CW)	(CCW)	(CW)	(CCW)						RH	LH	RH	LH
010-010-A	32465	19405	19415	32334	32335	19576	801801	32285	32307	32313	401421	401422	--	--
010-080-A	32467	19405	19415	19914	30116	19576	801801	32285	32307	32313	401421	401422	--	--
020-030-A	32469	19404	19414	19911	30111	19576	801802	32285	32307	32313	401421	401422	--	--
020-090-A	32471	19404	19414	18614	18951	19576	801802	32285	32307	32313	401421	401422	--	--
030-040-A	32473	19403	19413	18609	18946	18696	801803	32285	32307	32313	401421	401422	--	--
030-110-B	32475	19403	19413	18616	18953	18696	801803	32286	32308	32314	401421	401422	--	--
040-060-A	32477	19402	19412	32336	32337	18640	801804	32285	32307	32313	401421	401422	--	--
040-060-B	32479	19402	19412	18611	18948	18640	801804	32286	32308	32314	401421	401422	--	--
040-130-C	32481	19402	19412	52116	52117	18640	801804	32287	32309	32315	401423	401425	401424	401426
040-130-E	32483	19402	19412	52116	52117	18640	801804	32289	32310	31150	401423	401425	401424	401426
050-070-B	32485	19401	19411	18612	18949	18695	801805	32286	32308	32314	401421	401422	--	--
050-070-C	43831	19401	19411	19913	30115	18695	801805	32287	32309	32315	401425	401423	401426	401424
050-150-E	32489	19401	19411	18620	30129	18695	801805	32289	32310	31150	401423	401425	401424	401426
060-250-A	32491	19400	19410	18630	19501	18696	801802	32285	32307	32313	401421	401422	--	--
060-250-B	32493	19400	19410	19922	30134	18696	801802	32286	32308	32314	401421	401422	--	--
070-270-B	32495	19399	19409	18632	18965	18640	801803	32286	32308	32314	401421	401422	--	--
070-270-C	32497	19399	19409	19923	30135	18640	801803	32287	32309	32315	401423	401425	401424	401426
071-271-E	32501	31196	31197	30983	32338	18640	801803	32289	32310	31150	401425	401423	401426	401424
080-290-E	32505	19398	19408	18634	18967	18640	801804	32289	32310	31150	401423	401425	401424	401426
081-291-E	32509	31153	31156	30956	32339	18640	801804	32289	32310	31150	401425	401423	401426	401424
081-291-F	32511	31153	31156	30956	32339	18640	801804	32290	32311	31151	401425	401423	401426	401424
090-310-E	44049	19397	19407	46075	46077	18640	801804	32289	32310	31150	401425	401423	401426	401424
090-310-F	32515	19397	19407	46075	46077	18640	801804	32290	32311	31151	401425	401423	401426	401424
091-311-G	32517	31154	31157	32340	32341	18640	801804	32291	32312	32317	401427	401427	--	--
091-311-J	32519	31154	31157	32340	32341	18640	801804	31027	31018	31152, 31176	401427	401427	--	--
100-330-G	32523	19396	19406	18638	18971	18695	801805	32291	32312	32317	401427	401427	--	--
100-330-H	32525	19396	19406	18638	18971	18695	801805	32292	31018	32318	401427	401427	--	--
100-330-J	32527	19396	19406	18638	18971	18695	801805	31027	31018	31152, 31176	401427	401427	--	--
101-321-J	32529	31155	31158	18637	18970	18695	801805	31027	31018	31152, 31176	401427	401427	--	--
061-251-E	36484	32351	36487	36488	36489	18696	801802	32289	32310	31150	401423	401425	401424	401426

The Following Parts Are Common To All Blowers:

<u>Key No.</u>	<u>Description</u>	<u>Part No.</u>
4	Screw, Intake Guard	7239x012
5	Washer, Intake Guard	7253
6	Nut, Intake Guard	7240
7‡	Screw, Casing Housing	7243x008 7243x010 7243x012
8	Washer, Casing Mounting	7077
9	Nut, Casing Mounting	15318
10	Nut, Casing Flange	19664
11‡	Screw, Casing Flange	7254x010 7254x012 7254x014
12	Washer, Casing Flange	7070

Grease lubricator replacement cartridge 303377  
(where applicable).

‡ Screw length may vary depending upon blower casing thickness.