

BURNER MODEL TriOx 2012

FIRING MODE

NATURAL GAS, 900°F / 482°C COMBUSTION AIR OPERATION

SPECIFICATIONS		OPERATIONAL INFORMATION			
Capacity (at 5% Excess Air)	(MMBTU/hr)	1.3	4.0	6.6	9.2
		(kW)	340	1,050	1,750
Air Capacity	(SCFH)	12,800	39,100	65,400	91,300
	(nm ³ /hr)	340	1,050	1,750	2,450
Air Pressure (Stages 1 and 2)	(in.w.c.)	0.3	2.5	7.1	13.9
	(mbar)	0.7	6.3	17.7	34.5
Air Pressure (Stage 3)	(in.w.c.)	0.2	2.0	5.5	10.8
	(mbar)	0.5	4.9	13.7	26.8
Air Pressure (Switching Valve) ⁴	(in.w.c.)	0.3	2.9	8.0	15.6
	(mbar)	0.8	7.1	19.9	38.9
Gas Inlet Pressure	(in.w.c.)	0.2	1.6	4.5	8.7
	(mbar)	0.4	4.0	11.1	21.6
Flame Length (5% Excess Air) ⁵	(ft)	7.0	10.0	12.0	15.0
	(m)	2.1	3.0	3.7	4.6
Flame Diameter (5% Excess Air) ⁵	(ft)	2.5	3.0	3.5	4.0
	(m)	0.8	0.9	1.1	1.2
Maximum Excess	(Air %)	250	500	750	1,000
	(Fuel %)	+30	+30	+30	+30

INVISIFLAME MODE⁶

NATURAL GAS, 900°F / 482°C COMBUSTION AIR OPERATION

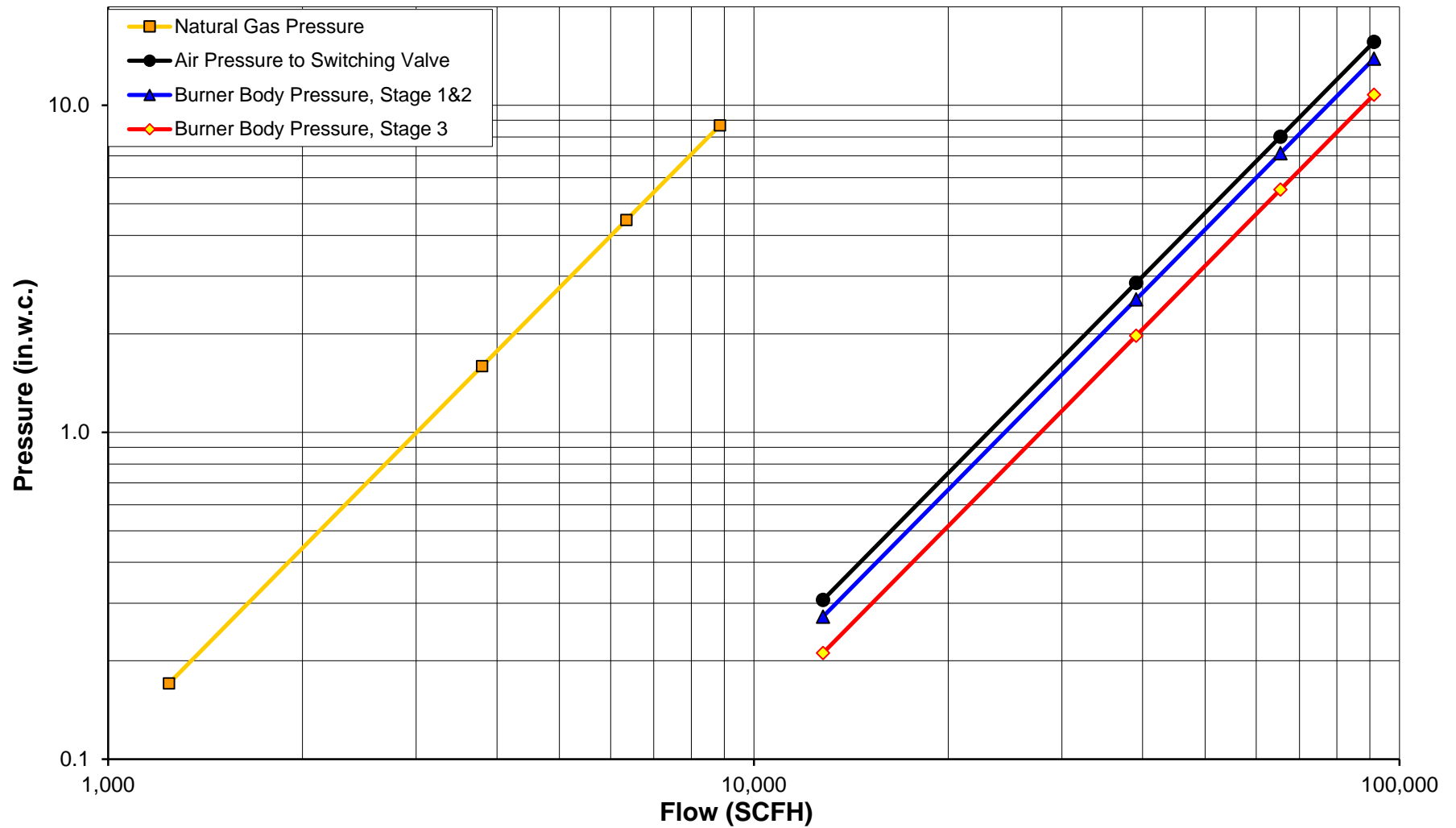
SPECIFICATIONS		OPERATIONAL INFORMATION			
Capacity (at 5% Excess Air)	(MMBTU/hr)	1.3	4.0	6.6	9.2
		(kW)	340	1,050	1,750
Air Capacity	(SCFH)	12,800	39,100	65,400	91,300
	(nm ³ /hr)	340	1,050	1,750	2,450
Air Pressure (Stages 1 and 2)	(in.w.c.)	0.0	0.1	0.3	0.6
	(mbar)	0.0	0.3	0.7	1.4
Air Pressure (Stage 3)	(in.w.c.)	0.3	2.7	7.7	14.9
	(mbar)	0.7	6.8	19.1	37.2
Air Pressure (Switching Valve) ⁴	(in.w.c.)	0.4	3.5	9.8	19.1
	(mbar)	0.9	8.7	24.3	47.4
Gas Inlet Pressure	(in.w.c.)	0.2	1.5	4.2	8.2
	(mbar)	0.4	3.8	10.5	20.4
Combustion Zone Length	(ft)	7.0	10.0	12.0	15.0
	(m)	2.1	3.0	3.7	4.6
Combustion Zone Diameter	(ft)	2.5	3.0	3.5	4.0
	(m)	0.8	0.9	1.1	1.2
Maximum Excess	(Air %)	250	500	750	1,000
	(Fuel %)	+30	+30	+30	+30

- NOTES: 1. Capacities based on Natural Gas with HHV of 1034 BTU/ft³ (Standard), and LHV of 10.21 kWh/nm³ (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 with burner firing into chamber under no pressure at 5% excess air.
2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
3. Flame detection via UV scanner in Firing Mode only.
4. For models equipped with a switching valve (valve allows burner to switch between Firing and Invisiflame Mode) this is the required combustion air supply pressure to the inlet of the valve.
5. Flame length and diameter measured from end of refractory combustion tile.
6. Invisiflame™ Mode is suitable for furnace or chamber temperatures above 1600°F or 870°C only. For temperatures less than 1600°F or 870°C the TriOx burner must be used in Firing Mode only. The combustion zone when operating in Invisiflame™ Mode is not visible unless used with preheated combustion air.
7. For ambient air start-up of the 2000 series burner, reference the 1000 data tables.

TriOx 2012 Burner Pressure Curves

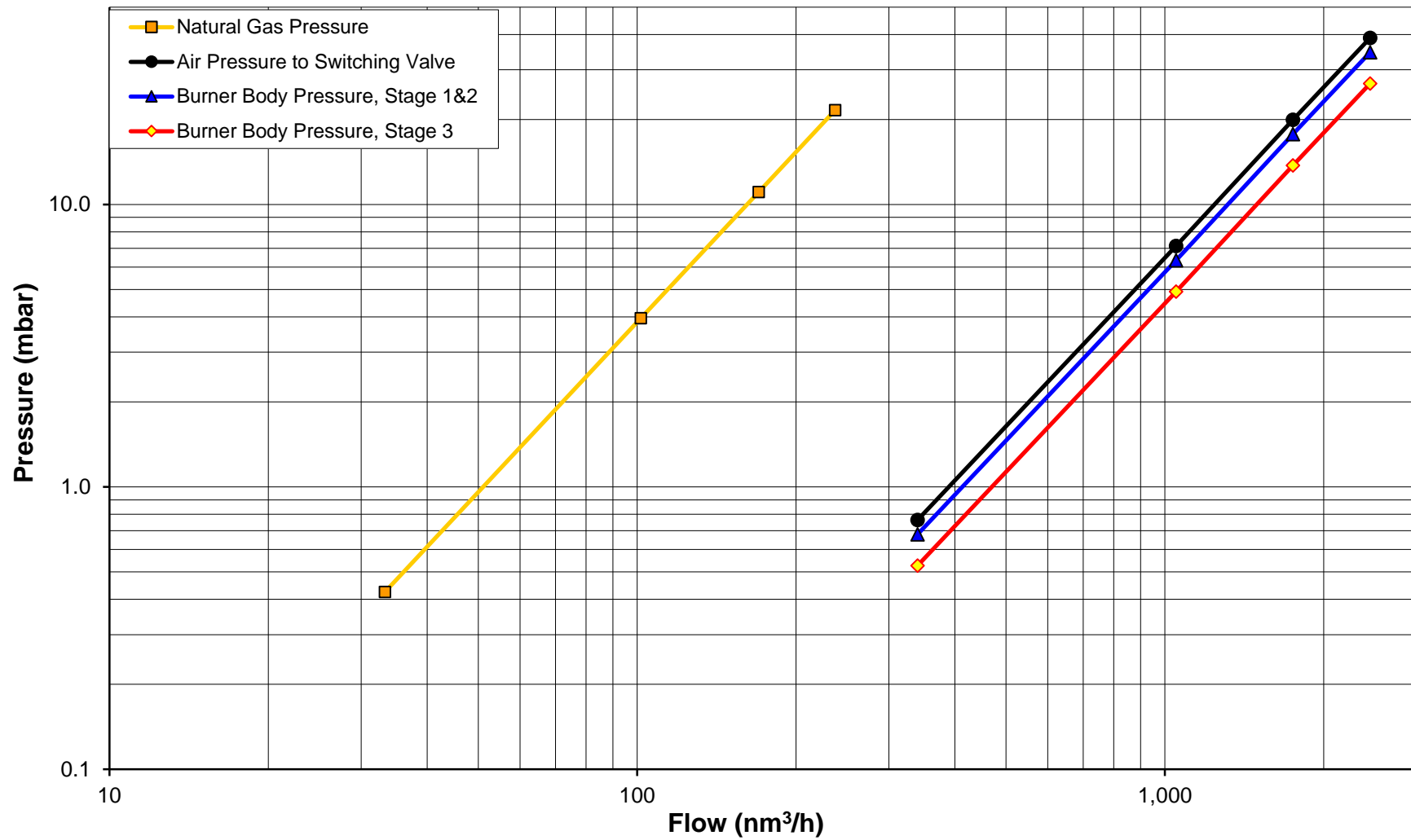
60/40 (Firing) Mode, 900°F Combustion Air

Natural Gas 1034 BTU/scf (HHV), S.G. 0.59



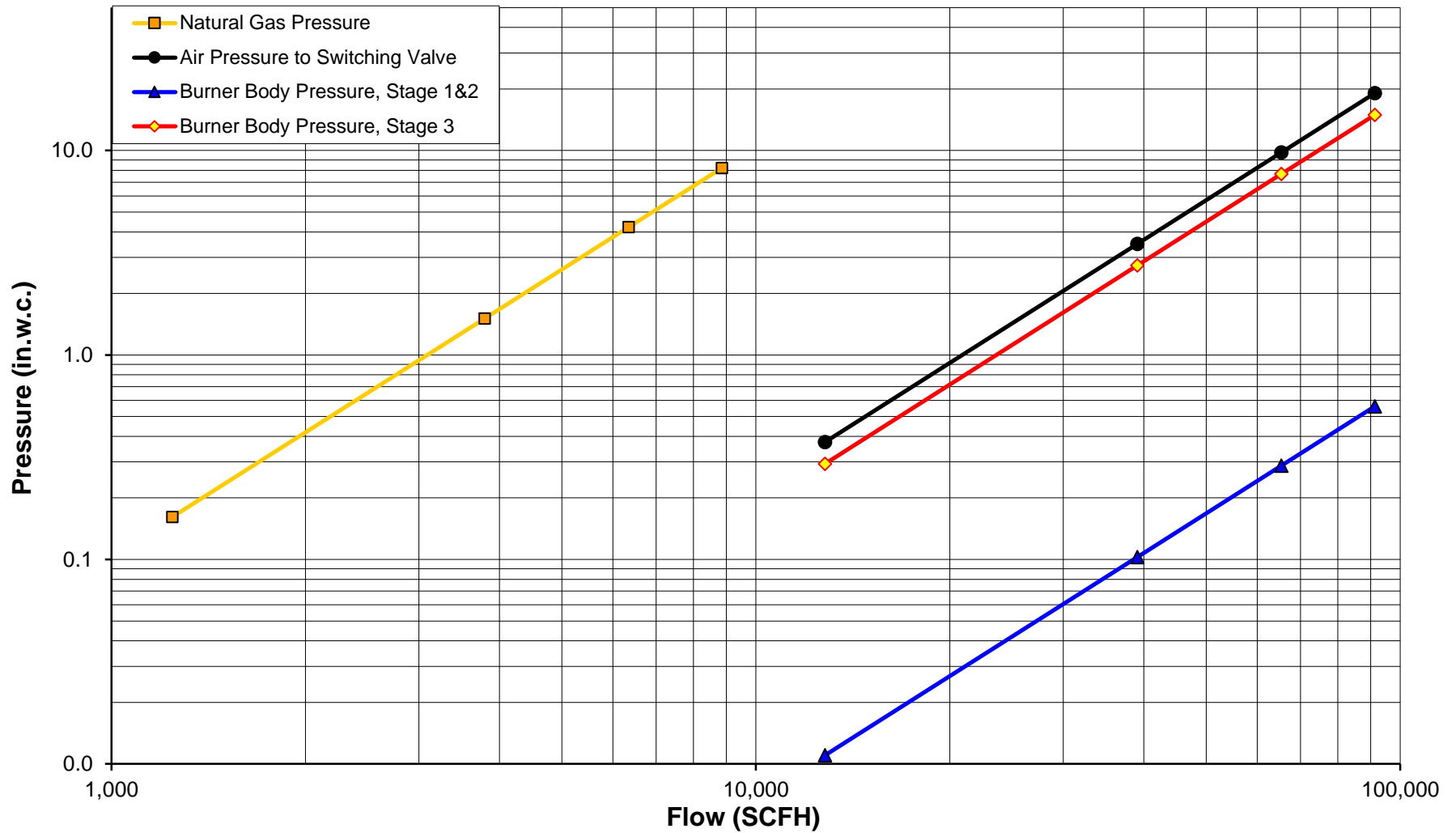
TriOx 2012 Burner Pressure Curves

60/40 (Firing) Mode, 482°C Combustion Air
Natural Gas 10.21kWh/nm³ (LHV), S.G. 0.59



TriOx 2012 Burner Pressure Curves

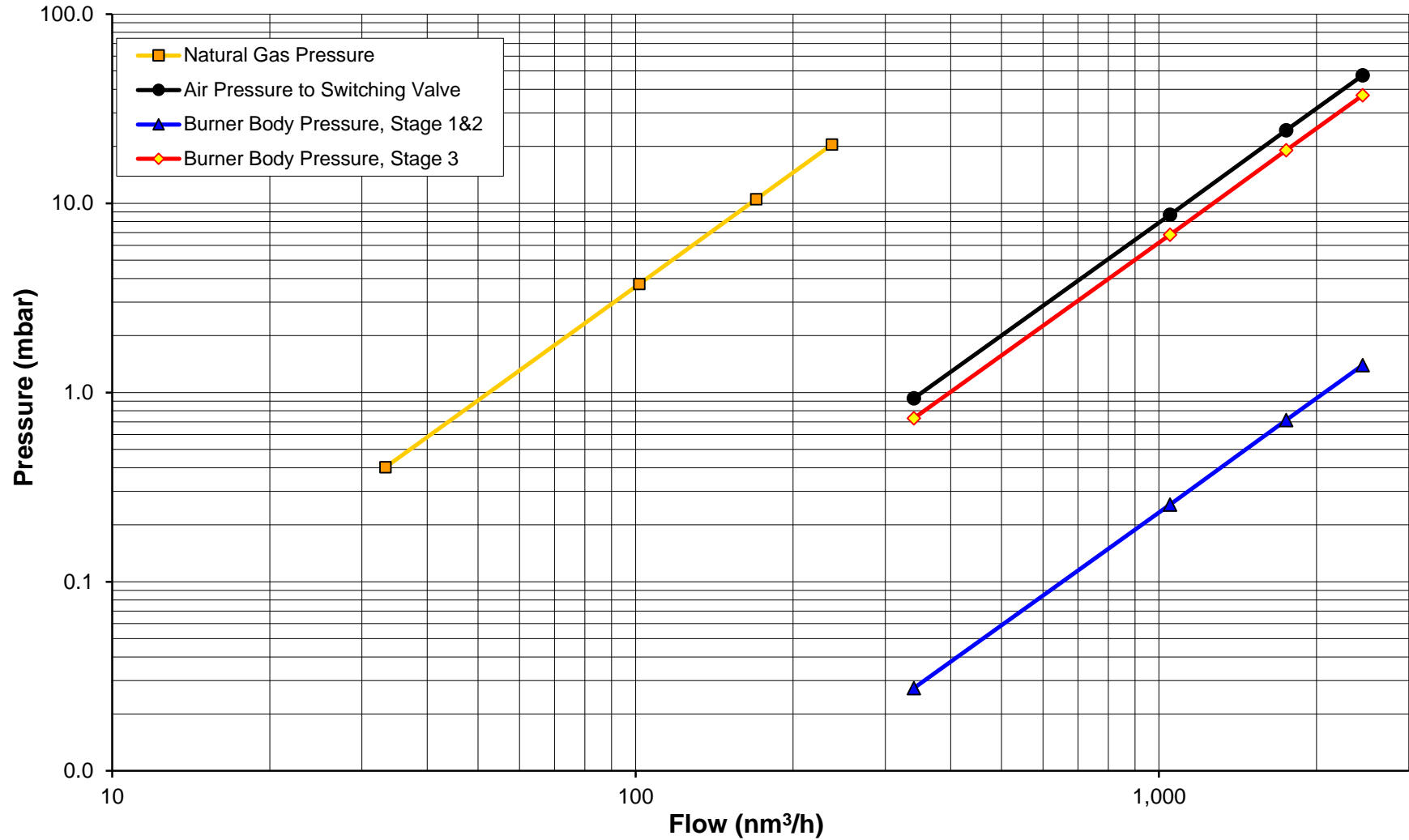
90/10 (InvisiFlame) Mode, 900°F Combustion Air
Natural Gas 1034 BTU/scf (HHV), S.G. 0.59



TriOx 2012 Burner Pressure Curves

90/10 (InvisiFlame) Mode, 482°C Combustion Air

Natural Gas 10.21kWh/nm³ (LHV), S.G. 0.59



TriOx 1012/2012 Operating Window

Natural Gas 1034 BTU/scf (10.21 kWh/nm3), S.G. 0.59

