



**BBC BETA BURNER  
COMBINATION SERIES**

BBC 1000 AND 2000 SERIES		BURNER MODEL				
SPECIFICATIONS		xx04	xx06	xx08	xx10	xx12
<b>Capacity</b>	(MMBTU/hr)	<b>3.0</b>	<b>6.0</b>	<b>12</b>	<b>18</b>	<b>25</b>
	(kW)	<b>800</b>	<b>1,600</b>	<b>3,200</b>	<b>4,800</b>	<b>6,600</b>
Secondary Air Capacity	(scfh)	32,000	63,500	124,500	198,000	265,000
	(nm <sup>3</sup> /hr)	857	1,701	3,335	5,304	7,099
Secondary Air Inlet Pressure	(in. w.c.)	27.7	27.7	27.7	27.7	27.7
	(mbar)	68.9	68.9	68.9	68.9	68.9
Primary Air Capacity	(scfh)	2,400	6,200	11,000	11,000	17,500
	(nm <sup>3</sup> /hr)	64	166	295	295	469
Primary Air Inlet Pressure	(in. w.c.)	27.7	24.2	24.2	24.2	24.2
	(mbar)	68.9	60.2	60.2	60.2	60.2
Flame Length	(ft)	6	8	10	12	14
	(m)	1.9	2.4	3.0	3.7	4.3
Flame Diameter	(ft)	2.0	2.5	3.0	4.0	4.0
	(m)	0.6	0.8	0.9	1.2	1.2

BBC 1000 AND 2000 SERIES		BURNER MODEL				
SPECIFICATIONS		xx14	xx18	xx20	xx24	
<b>Capacity</b>	(MMBTU/hr)	<b>38</b>	<b>62</b>	<b>84</b>	<b>116</b>	
	(kW)	<b>10,100</b>	<b>16,400</b>	<b>22,200</b>	<b>30,700</b>	
Secondary Air Capacity	(scfh)	397,000	670,000	898,025	1,275,000	
	(nm <sup>3</sup> /hr)	10,635	17,948	24,056	34,155	
Secondary Air Inlet Pressure	(in. w.c.)	27.7	27.7	27.7	27.7	
	(mbar)	68.9	68.9	68.9	68.9	
Primary Air Capacity	(scfh)	31,000	31,000	36,000	37,000	
	(nm <sup>3</sup> /hr)	830	830	964	991	
Primary Air Inlet Pressure	(in. w.c.)	24.2	24.2	27.7	34.6	
	(mbar)	60.2	60.2	68.9	86.1	
Flame Length	(ft)	15	20	16	25	
	(m)	4.6	6.1	4.9	7.6	
Flame Diameter	(ft)	5.0	5.0	4.0	6.0	
	(m)	1.5	1.5	1.2	1.8	

**NOTES:**

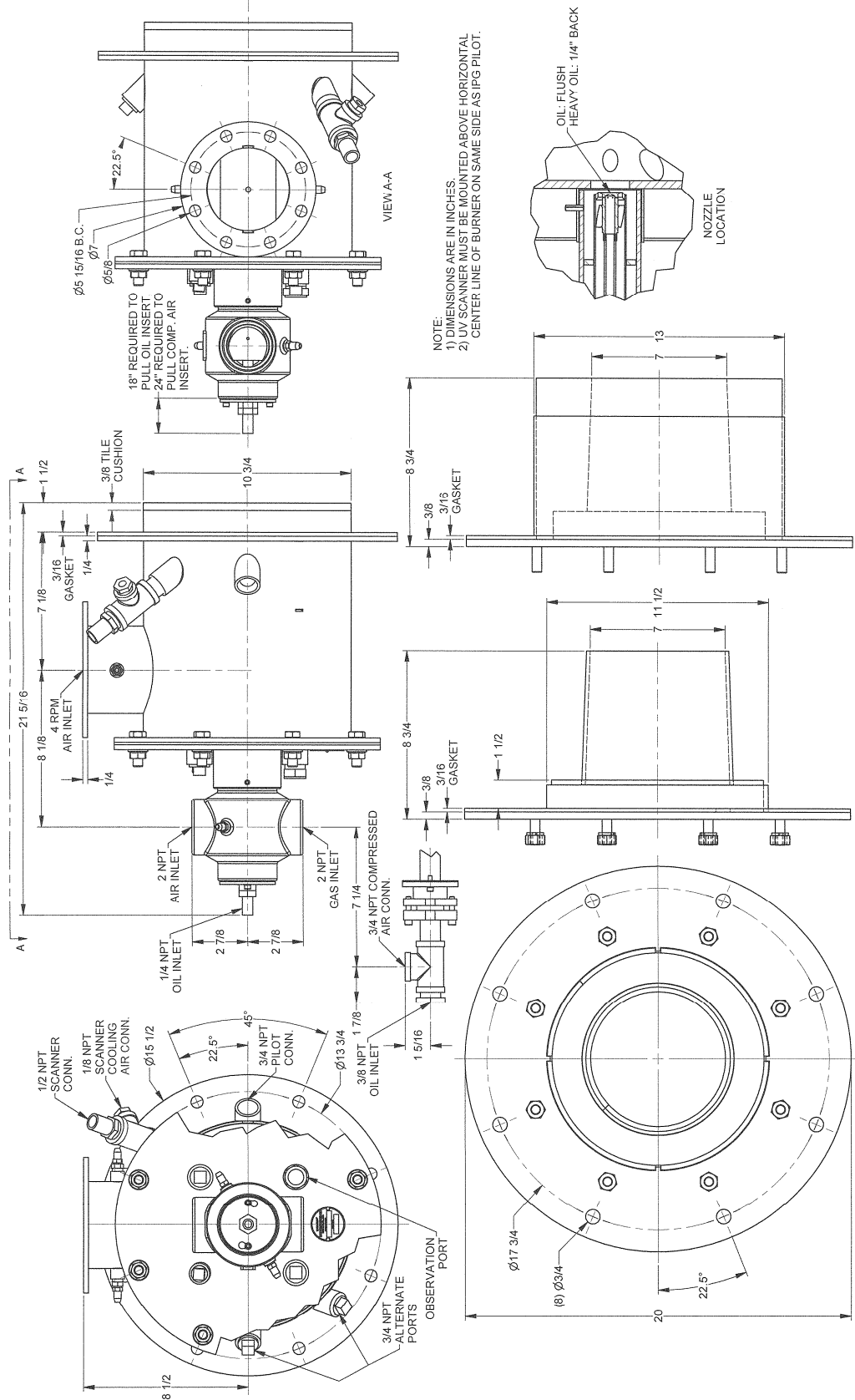
1. Capacities based on Secondary and Primary Air flows listed and 20% excess air. Consult individual burner capacity tables for further details.
2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
3. Primary Air Flow and Inlet pressure listed at maximum capacity. Consult individual burner capacity tables for further details.
4. Flame lengths measured from end of the combustion tile.
5. Burner is suitable for use on gaseous and liquid fuels and with combustion air other than ambient temperature; consult Hauck.

In accordance with Hauck's commitment to Total Quality Improvement, Hauck reserves the right to change the specifications of products without prior notice.



# DIMENSIONS

## BBC BETA BURNERS BBC\_104



NOTE:  
1) DIMENSIONS ARE IN INCHES  
2) UV SCANNER MUST BE MOUNTED ABOVE HORIZONTAL CENTER LINE OF BURNER ON SAME SIDE AS IPG PILOT.

Y8959  
(NOT TO SCALE)

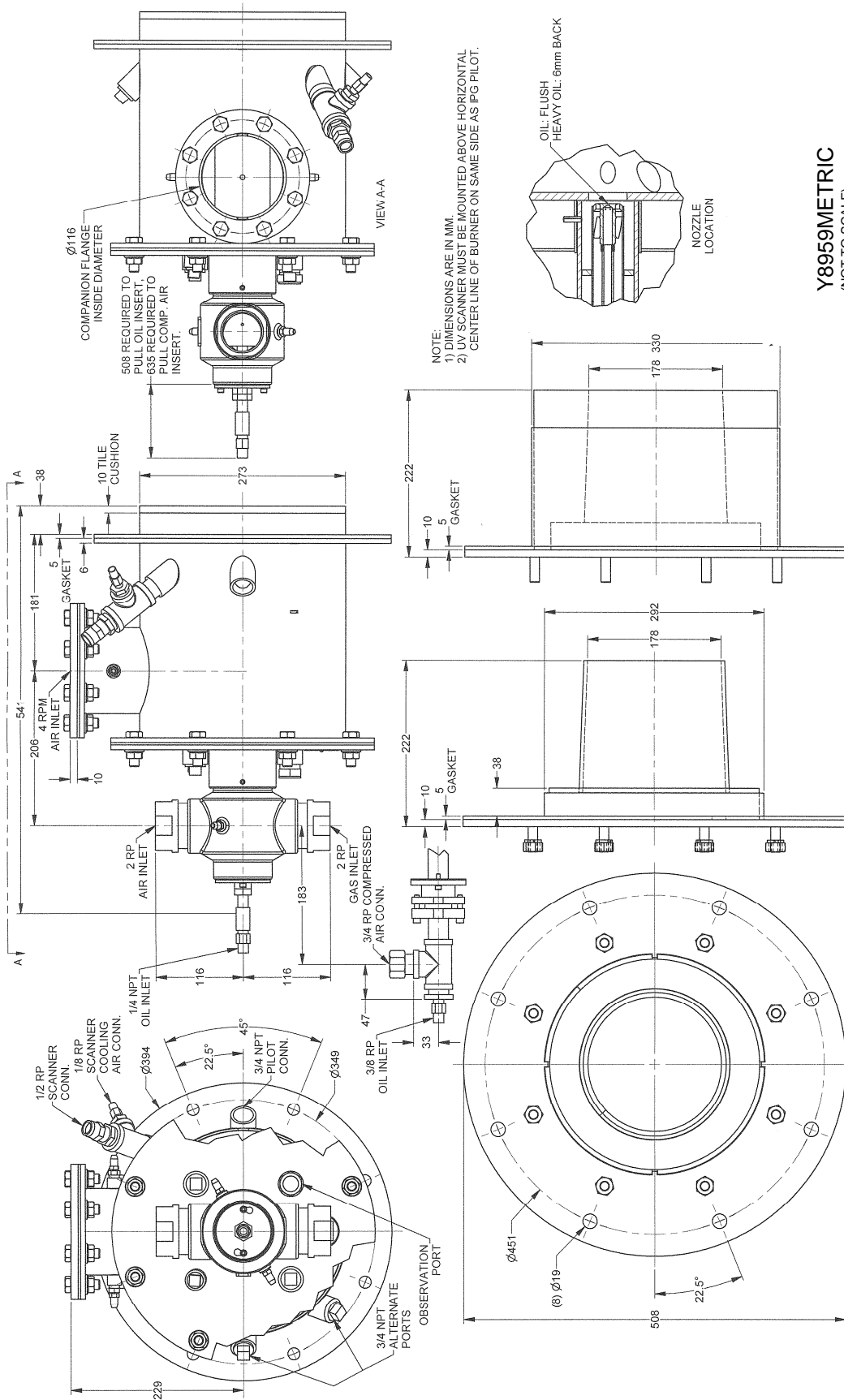
NOTE:  
1) DIMENSIONS ARE IN INCHES.  
2) UV SCANNER MUST BE MOUNTED ABOVE HORIZONTAL CENTER LINE OF BURNER ON SAME SIDE AS IPG PILOT.

(See Reverse Side For Metric Dimensions)

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# BBC BETA BURNERS BBC\_104

## METRIC DIMENSIONS



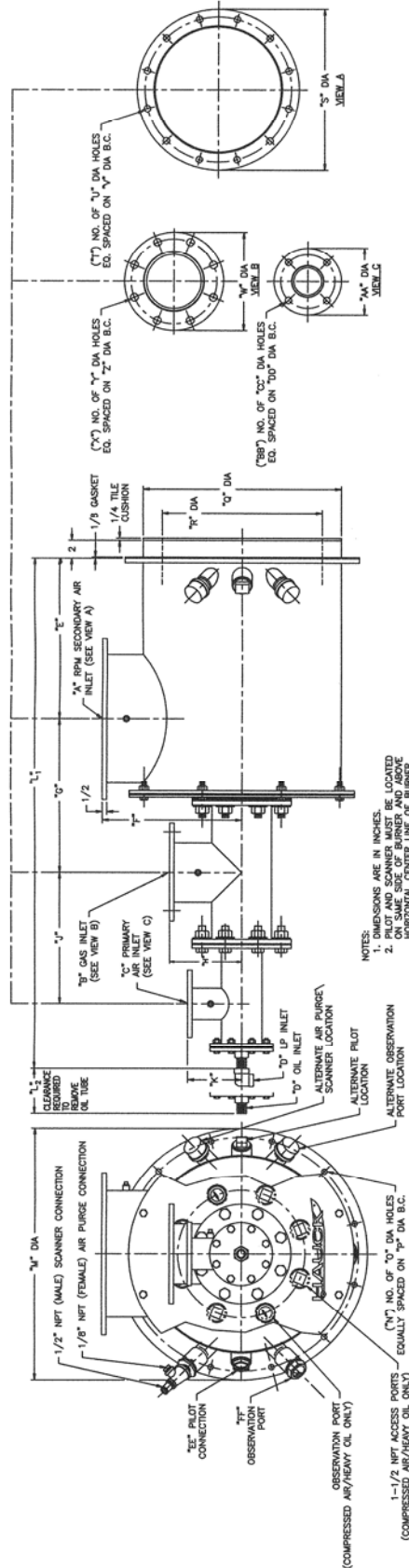
NOTE:  
1) DIMENSIONS ARE IN MM  
2) UV SCANNER MUST BE MOUNTED ABOVE HORIZONTAL CENTER LINE OF BURNER ON SAME SIDE AS I/PG PILOT.







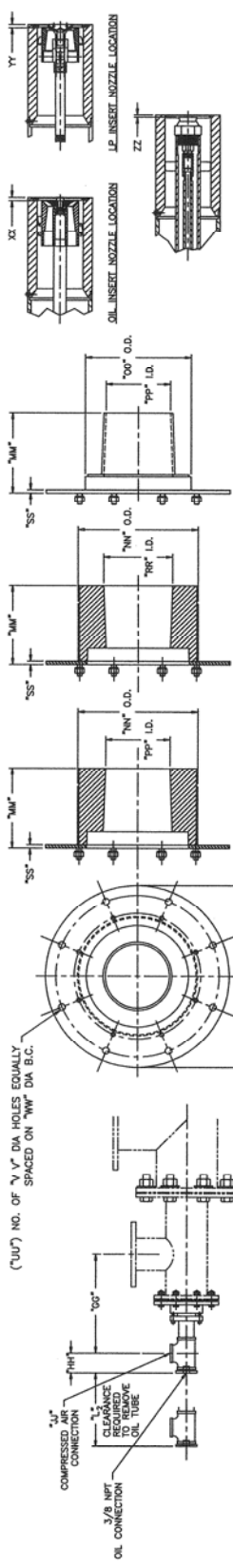
## BBC BETA BURNERS BBC\_118 THROUGH BBC\_120



NOTES:  
1. DIMENSIONS ARE IN INCHES.  
2. PILOT AND SCANNER MUST BE LOCATED AS SHOWN. THE SCANNER MUST BE HORIZONTAL CENTER LINE OF BURNER.

### BBC DIMENSIONS

MODEL NO.	A	B	C	D	OIL	D	LP	E	F	G	H	I	J	K	L <sub>1</sub>	L <sub>2</sub>	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	BB	CC	DD	EE	FF													
BBC_118	18	RPM	6	ANSI	3/4	NPT	1/2	NPT	20	17	1/2	19	8	14	6	1/4	60	13	16	57	3/4	32	12	5/8	30	26	21	3/4	23	1/4	16	3/4	21	1/4	11	8	7/8	9	1/2	8	3/4	7	1/2	1-1/2	NPS	1-1/2	NPS		
BBC_120	20	RPM	8	ANSI	3/4	NPT	1/2	NPT	21	3/8	20	21	5/16	8	15	3/4	7	66	3/8	62	36	3/4	12	7/8	35	31	1/8	26	25	1/4	20	3/4	23	1/8	13	1/2	8	17/8	11	3/4	9	8	13/4	7	1/2	1-1/2	NPS	1-1/2	NPS



#### INSERT NOZZLE DIMENSIONS

MODEL NO.	OIL	XX	LP	YY	HEAVY OIL	ZZ
2118, 3118	3/16	3/16	3/16	1	1/4	1
2120, 3120	FLUSH	PENDING	PENDING	PENDING	PENDING	PENDING

#### TILE DIMENSIONS

MODEL NO.	MM	NN	OO	PP	RR	SS	TT	UU	VV	WW				
BBC_118	18	9/16	30	5/16	26	7/8	19	3/4	24	1/2	38	12	7/8	35
BBC_120	18	9/16	34	5/16	31	7/8	23	1/4	PENDING	1/2	42	12	7/8	39

#### COMPRESSED AIR/HEAVY OIL INSERT DIMENSIONS

MODEL NO.	GC	HH	JJ
2118, 3118	12-7/8	2-1/2	1-1/2
2120, 3120	PENDING	PENDING	PENDING

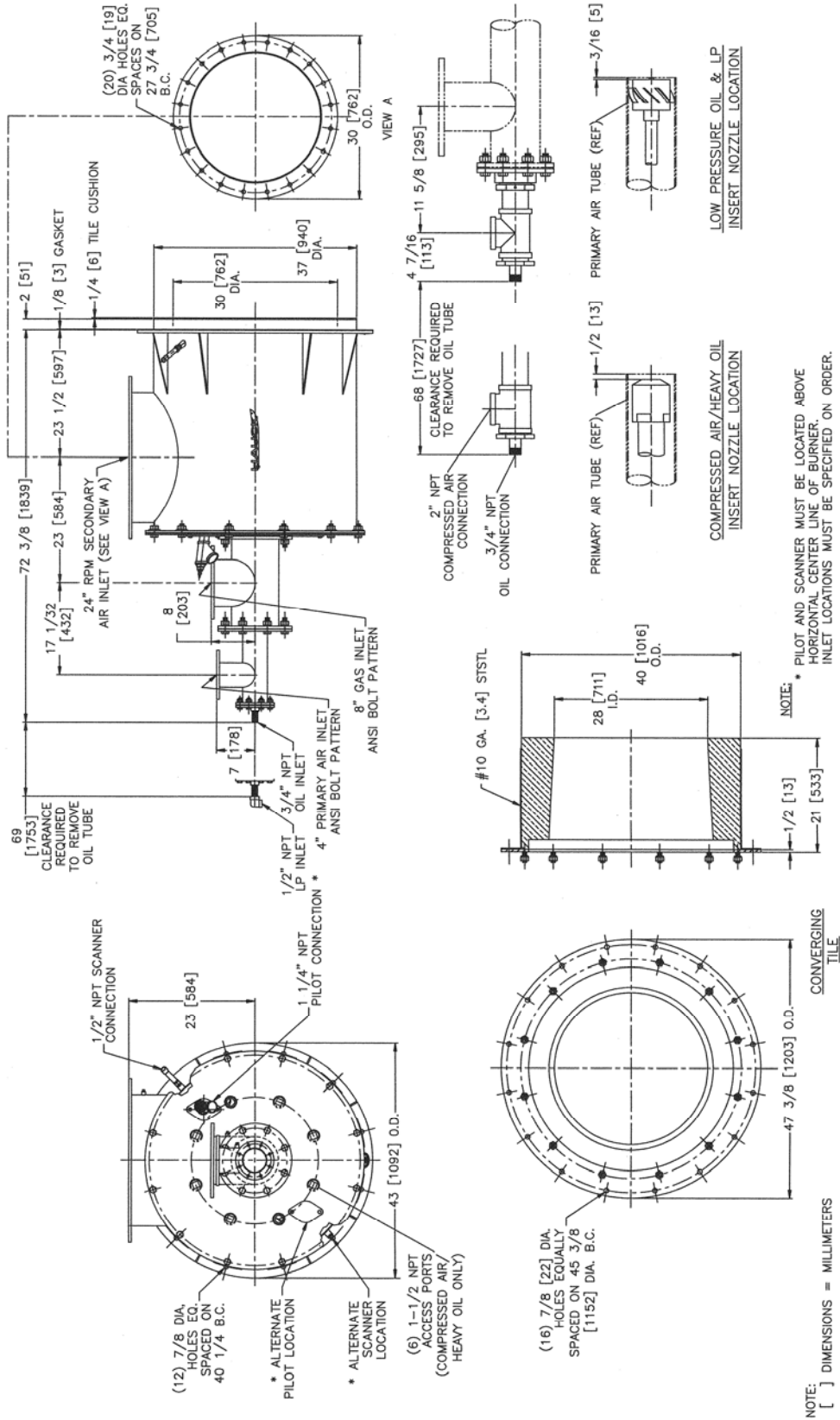
Y4115  
(NOT TO SCALE)

(See Reverse Side For Metric Dimensions)



**BBC BETA BURNERS**

**BBC\_124**



Y5527  
(NOT TO SCALE)

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## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1104/2104

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>440,000</b>	<b>1,670,000</b>	<b>2,320,000</b>	<b>2,810,000</b>	<b>3,200,000</b>
	(kW)	<b>120</b>	<b>440</b>	<b>610</b>	<b>740</b>	<b>850</b>
Secondary Air Capacity	(scfh)	3,320	16,100	22,800	27,900	32,000
	(nm <sup>3</sup> /hr)	89	431	611	747	857
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	1,200	1,200	1,200	1,200	1,200
	(nm <sup>3</sup> /hr)	32	32	32	32	32
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	0.5	0.9	1.3	1.5
	(mbar)	0.1	1.2	2.2	3.1	3.7
Flame Length (at 10% Excess Air)	(in)	30	36	60	66	72
	(mm)	760	910	1520	1680	1830
Flame Diameter (at 10% Excess Air)	(in)	12	12	16	16	24
	(mm)	300	300	410	410	610
Maximum Operating Excess	(Air)	100%	400%	600%	600%	600%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3104

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>310,000</b>	<b>1,080,000</b>	<b>1,480,000</b>	<b>1,780,000</b>	<b>2,030,000</b>
	(kW)	<b>80</b>	<b>290</b>	<b>390</b>	<b>470</b>	<b>540</b>
Secondary Air Capacity	(scfh)	2,055	9,967	14,115	17,272	19,811
	(nm <sup>3</sup> /hr)	55	267	378	463	531
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	1,200	1,200	1,200	1,200	1,200
	(nm <sup>3</sup> /hr)	32	32	32	32	32
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.0	0.4	0.7	0.9	1.1
	(mbar)	0.1	0.9	1.7	2.4	2.8
Flame Length (at 10% Excess Air)	(in)	23	27	45	50	54
	(mm)	570	690	1140	1260	1370
Flame Diameter (at 10% Excess Air)	(in)	11	11	14	14	22
	(mm)	270	270	370	370	550
Maximum Operating Excess	(Air)	80%	320%	480%	480%	480%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

- Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5411 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1104/2104

**NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>480,000</b>	<b>1,540,000</b>	<b>2,100,000</b>	<b>2,530,000</b>	<b>2,870,000</b>
	(kW)	<b>130</b>	<b>410</b>	<b>560</b>	<b>670</b>	<b>760</b>
Secondary Air Capacity	(scfh)	3,320	16,100	22,800	27,900	32,000
	(nm <sup>3</sup> /hr)	89	431	611	747	857
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	2,400	2,400	2,400	2,400	2,400
	(nm <sup>3</sup> /hr)	64	64	64	64	64
Primary Air Inlet Pressure	(in.w.c.)	27.7	27.7	27.7	27.7	27.7
	(mbar)	68.9	68.9	68.9	68.9	68.9
Fuel Oil Flow(at 20% Excess Air)	(gph)	3.5	11.2	15.2	18.3	20.8
	(lph)	13	42	58	69	79
Flame Length (at 20% Excess Air)	(in)	36	60	66	72	84
	(mm)	910	1520	1680	1830	2130
Flame Diameter (at 20% Excess Air)	(in)	12	16	24	24	24
	(mm)	300	410	610	610	610
Maximum Operating Excess	(Air)	100%	200%	250%	250%	275%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3104

**NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>370,000</b>	<b>1,030,000</b>	<b>1,380,000</b>	<b>1,640,000</b>	<b>1,850,000</b>
	(kW)	<b>100</b>	<b>270</b>	<b>370</b>	<b>430</b>	<b>490</b>
Secondary Air Capacity	(scfh)	2,055	9,967	14,115	17,272	19,811
	(nm <sup>3</sup> /hr)	55	267	378	463	531
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	2,400	2,400	2,400	2,400	2,400
	(nm <sup>3</sup> /hr)	64	64	64	64	64
Primary Air Inlet Pressure	(in.w.c.)	27.7	27.7	27.7	27.7	27.7
	(mbar)	68.9	68.9	68.9	68.9	68.9
Fuel Oil Flow(at 20% Excess Air)	(gph)	2.7	7.5	10.0	11.9	13.4
	(lph)	10	28	38	45	51
Flame Length(at 20% Excess Air)	(in)	27	45	50	54	63
	(mm)	690	1140	1260	1370	1600
Flame Diameter(at 20% Excess Air)	(in)	11	14	22	22	22
	(mm)	270	370	550	550	550
Maximum Operating Excess	(Air)	80%	160%	200%	200%	220%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5411 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1104/2104

**NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>390,000</b>	<b>1,480,000</b>	<b>2,050,000</b>	<b>2,490,000</b>	<b>2,840,000</b>
	(kW)	<b>100</b>	<b>390</b>	<b>540</b>	<b>660</b>	<b>750</b>
Secondary Air Capacity	(scfh)	3,320	16,100	22,800	27,900	32,000
	(nm <sup>3</sup> /hr)	89	431	611	747	857
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	920	920	920	920	920
	(nm <sup>3</sup> /hr)	25	25	25	25	25
Primary Air Inlet Pressure	(in.w.c.)	4.0	4.0	4.0	4.0	4.0
	(mbar)	10.0	10.0	10.0	10.0	10.0
Atomizing Air Capacity	(scfh)	300	330	330	330	330
	(nm <sup>3</sup> /hr)	8	9	9	9	9
Atomizing Air Inlet Pressure	(psig)	34	54	60	61	62
	(bar)	2.3	3.7	4.1	4.2	4.3
Fuel Oil Flow	(gph)	2.6	10	14	17	19
	(lph)	10	38	53	64	72
Fuel Oil Inlet Pressure	(psig)	34	56	62	63	64
	(bar)	2.3	3.9	4.3	4.3	4.4
Flame Length(at 20% Excess Air)	(in)	16	42	48	54	60
	(mm)	410	1070	1220	1370	1520
Flame Diameter(at 20% Excess Air)	(in)	12	16	16	24	24
	(mm)	300	410	410	610	610
Maximum Operating Excess	(Air)	50%	100%	125%	150%	200%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5411 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1106/2106

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
Capacity (at 10% Excess Air)	(BTU/hr)	1,000,000	3,480,000	4,670,000	5,610,000	6,480,000
	(kW)	260	920	1,240	1,480	1,710
Secondary Air Capacity	(scfh)	6,750	32,500	44,825	54,500	63,500
	(nm <sup>3</sup> /hr)	181	871	1,201	1,460	1,701
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	3,600	3,600	3,600	3,600	3,600
	(nm <sup>3</sup> /hr)	96	96	96	96	96
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.0	1.7	3.6	5.4	7.3
	(mbar)	0.1	4.2	9.0	13.4	18.2
Flame Length (at 10% Excess Air)	(in)	36	72	84	90	96
	(mm)	910	1830	2130	2290	2440
Flame Diameter (at 10% Excess Air)	(in)	12	24	28	28	30
	(mm)	300	610	710	710	760
Maximum Operating Excess	(Air)	200%	350%	350%	350%	350%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3106

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
Capacity (at 10% Excess Air)	(BTU/hr)	750,000	2,290,000	3,030,000	3,600,000	4,140,000
	(kW)	200	610	800	950	1,100
Secondary Air Capacity	(scfh)	4,179	20,120	27,750	33,740	39,312
	(nm <sup>3</sup> /hr)	112	539	743	904	1,053
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	3,600	3,600	3,600	3,600	3,600
	(nm <sup>3</sup> /hr)	96	96	96	96	96
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.0	1.3	2.7	4.1	5.5
	(mbar)	0.1	3.2	6.8	10.2	13.8
Flame Length (at 10% Excess Air)	(in)	27	54	63	68	72
	(mm)	690	1370	1600	1710	1830
Flame Diameter (at 10% Excess Air)	(in)	11	22	25	25	27
	(mm)	270	550	640	640	690
Maximum Operating Excess	(Air)	160%	280%	280%	280%	280%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

- Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1106/2106

NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>1,080,000</b>	<b>3,230,000</b>	<b>4,250,000</b>	<b>5,060,000</b>	<b>5,810,000</b>
	(kW)	<b>290</b>	<b>850</b>	<b>1,120</b>	<b>1,340</b>	<b>1,540</b>
Secondary Air Capacity	(scfh)	6,750	32,500	44,825	54,500	63,500
	(nm <sup>3</sup> /hr)	181	871	1,201	1,460	1,701
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	6,200	6,200	6,200	6,200	6,200
	(nm <sup>3</sup> /hr)	166	166	166	166	166
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	7.8	23	31	37	42
	(lph)	30	88	117	139	159
Flame Length (at 20% Excess Air)	(in)	30	72	84	84	90
	(mm)	760	1830	2130	2130	2290
Flame Diameter (at 20% Excess Air)	(in)	12	16	24	24	28
	(mm)	300	410	610	610	710
Maximum Operating Excess	(Air)	100%	350%	400%	500%	600%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3106

NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>860,000</b>	<b>2,190,000</b>	<b>2,830,000</b>	<b>3,330,000</b>	<b>3,790,000</b>
	(kW)	<b>230</b>	<b>580</b>	<b>750</b>	<b>880</b>	<b>1,000</b>
Secondary Air Capacity	(scfh)	4,179	20,120	27,750	33,740	39,312
	(nm <sup>3</sup> /hr)	112	539	743	904	1,053
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	6,200	6,200	6,200	6,200	6,200
	(nm <sup>3</sup> /hr)	166	166	166	166	166
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	6.3	16	21	24	27
	(lph)	24	60	78	91	104
Flame Length(at 20% Excess Air)	(in)	23	54	63	63	68
	(mm)	570	1370	1600	1600	1710
Flame Diameter(at 20% Excess Air)	(in)	11	14	22	22	25
	(mm)	270	370	550	550	640
Maximum Operating Excess	(Air)	80%	280%	320%	400%	480%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1106/2106

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>1,310,000</b>	<b>3,510,000</b>	<b>4,570,000</b>	<b>5,400,000</b>	<b>6,170,000</b>
	(kW)	<b>350</b>	<b>930</b>	<b>1,210</b>	<b>1,430</b>	<b>1,630</b>
Secondary Air Capacity	(scfh)	6,750	32,500	44,825	54,500	63,500
	(nm <sup>3</sup> /hr)	181	871	1,201	1,460	1,701
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	8,000	8,000	8,000	8,000	8,000
	(nm <sup>3</sup> /hr)	214	214	214	214	214
Primary Air Inlet Pressure	(in.w.c.)	4.0	4.0	4.0	4.0	4.0
	(mbar)	10.0	10.0	10.0	10.0	10.0
Atomizing Air Capacity	(scfh)	620	665	700	750	775
	(nm <sup>3</sup> /hr)	17	18	19	20	21
Atomizing Air Inlet Pressure	(psig)	23	37	42	48	52
	(bar)	1.6	2.6	2.9	3.3	3.6
Fuel Oil Flow	(gph)	8.7	23	30	36	41
	(lph)	33	87	114	136	155
Fuel Oil Inlet Pressure	(psig)	25	48	46	51	55
	(bar)	1.7	3.3	3.2	3.5	3.8
Flame Length(at 20% Excess Air)	(in)	36	60	72	84	84
	(mm)	910	1520	1830	2130	2130
Flame Diameter(at 20% Excess Air)	(in)	12	16	16	24	24
	(mm)	300	410	410	610	610
Maximum Operating Excess	(Air)	50%	100%	125%	150%	200%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5411 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.





## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1108/2108

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
Capacity (at 10% Excess Air)	(BTU/hr)	1,740,000	6,520,000	9,040,000	11,020,000	12,550,000
	(kW)	460	1,720	2,390	2,910	3,320
Secondary Air Capacity	(scfh)	12,550	62,075	88,150	108,650	124,500
	(nm <sup>3</sup> /hr)	336	1,663	2,361	2,911	3,335
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	5,500	5,500	5,500	5,500	5,500
	(nm <sup>3</sup> /hr)	147	147	147	147	147
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	3.2	6.4	9.3	12.2
	(mbar)	0.3	8.0	15.9	23.1	30.4
Flame Length (at 10% Excess Air)	(in)	60	84	96	108	120
	(mm)	1520	2130	2440	2740	3050
Flame Diameter (at 10% Excess Air)	(in)	24	30	30	36	36
	(mm)	610	760	760	910	910
Maximum Operating Excess	(Air)	350%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3108

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
Capacity (at 10% Excess Air)	(BTU/hr)	1,280,000	4,240,000	5,800,000	7,020,000	7,970,000
	(kW)	340	1,120	1,530	1,860	2,110
Secondary Air Capacity	(scfh)	7,769	38,429	54,572	67,263	77,075
	(nm <sup>3</sup> /hr)	208	1,029	1,462	1,802	2,065
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	5,500	5,500	5,500	5,500	5,500
	(nm <sup>3</sup> /hr)	147	147	147	147	147
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	2.4	4.9	7.1	9.3
	(mbar)	0.2	6.0	12.1	17.6	23.0
Flame Length (at 10% Excess Air)	(in)	45	63	72	81	90
	(mm)	1140	1600	1830	2060	2290
Flame Diameter (at 10% Excess Air)	(in)	22	27	27	32	32
	(mm)	550	690	690	820	820
Maximum Operating Excess	(Air)	280%	320%	320%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

1. Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
3. Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
4. Flame lengths measured from end of the combustion tile.
5. Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
6. Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
7. Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

In accordance with Hauck's commitment to Total Quality Improvement, Hauck reserves the right to change the specifications of products without prior notice.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1108/2108

**NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>1,960,000</b>	<b>6,090,000</b>	<b>8,260,000</b>	<b>9,970,000</b>	<b>11,290,000</b>
	(kW)	<b>520</b>	<b>1,610</b>	<b>2,180</b>	<b>2,640</b>	<b>2,990</b>
Secondary Air Capacity	(scfh)	12,550	62,075	88,150	108,650	124,500
	(nm <sup>3</sup> /hr)	336	1,663	2,361	2,911	3,335
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,000	11,000	11,000	11,000	11,000
	(nm <sup>3</sup> /hr)	295	295	295	295	295
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	14.2	44	60	72	82
	(lph)	54	167	227	273	310
Flame Length (at 20% Excess Air)	(in)	66	90	102	114	120
	(mm)	1680	2290	2590	2900	3050
Flame Diameter (at 20% Excess Air)	(in)	24	30	30	36	36
	(mm)	610	760	760	910	910
Maximum Operating Excess	(Air)	400%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3108

**NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>1,560,000</b>	<b>4,120,000</b>	<b>5,460,000</b>	<b>6,520,000</b>	<b>7,340,000</b>
	(kW)	<b>410</b>	<b>1,090</b>	<b>1,440</b>	<b>1,720</b>	<b>1,940</b>
Secondary Air Capacity	(scfh)	7,769	38,429	54,572	67,263	77,075
	(nm <sup>3</sup> /hr)	208	1,029	1,462	1,802	2,065
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,000	11,000	11,000	11,000	11,000
	(nm <sup>3</sup> /hr)	295	295	295	295	295
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	11.3	30	40	47	53
	(lph)	43	113	150	179	201
Flame Length(at 20% Excess Air)	(in)	50	68	77	86	90
	(mm)	1260	1710	1940	2170	2290
Flame Diameter(at 20% Excess Air)	(in)	22	27	27	32	32
	(mm)	550	690	690	820	820
Maximum Operating Excess	(Air)	320%	320%	320%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1108/2108

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>2,110,000</b>	<b>6,560,000</b>	<b>8,890,000</b>	<b>10,730,000</b>	<b>12,160,000</b>
	(kW)	<b>560</b>	<b>1,740</b>	<b>2,350</b>	<b>2,840</b>	<b>3,220</b>
Secondary Air Capacity	(scfh)	12,550	62,075	88,150	108,650	124,500
	(nm <sup>3</sup> /hr)	336	1,663	2,361	2,911	3,335
Secondary Air Inlet Pressure	(in. w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,000	11,000	11,000	11,000	11,000
	(nm <sup>3</sup> /hr)	295	295	295	295	295
Primary Air Inlet Pressure	(in. w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Liquid Propane Flow	(gph)	23	72	97	117	133
	(lph)	87	271	368	444	503
Liquid Propane Inlet Pressure	(psig)	2	15	28	41	53
	(bar)	0.1	1.1	1.9	2.8	3.6
Flame Length (at 20% Excess Air)	(in)	60	84	96	108	120
	(mm)	1520	2130	2440	2740	3050
Flame Diameter(at 20% Excess Air)	(in)	24	30	30	36	36
	(mm)	610	760	760	910	910
Maximum Operating Excess	(Air)	350%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>1,750,000</b>	<b>6,010,000</b>	<b>8,250,000</b>	<b>10,010,000</b>	<b>11,370,000</b>
	(kW)	<b>460</b>	<b>1,590</b>	<b>2,180</b>	<b>2,650</b>	<b>3,010</b>
Secondary Air Capacity	(scfh)	12,550	62,075	88,150	108,650	124,500
	(nm <sup>3</sup> /hr)	336	1,663	2,361	2,911	3,335
Secondary Air Inlet Pressure	(in. w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	7,500	7,500	7,500	7,500	7,500
	(nm <sup>3</sup> /hr)	201	201	201	201	201
Primary Air Inlet Pressure	(in. w.c.)	3.0	3.0	3.0	3.0	3.0
	(mbar)	7.5	7.5	7.5	7.5	7.5
Atomizing Air Capacity	(scfh)	450	815	1,060	1,142	1,200
	(nm <sup>3</sup> /hr)	12	22	28	31	32
Atomizing Air Inlet Pressure	(psig)	15	36	46	58	70
	(bar)	1.0	2.5	3.2	4.0	4.8
Fuel Oil Flow	(gph)	11.7	40	55	67	76
	(lph)	44	151	208	254	288
Fuel Oil Inlet Pressure	(psig)	16	38	48	60	72
	(bar)	1.1	2.6	3.3	4.1	5.0
Flame Length(at 20% Excess Air)	(in)	60	84	108	120	132
	(mm)	1520	2130	2740	3050	3350
Flame Diameter(at 20% Excess Air)	(in)	18	18	24	24	30
	(mm)	460	460	610	610	760
Maximum Operating Excess	(Air)	150%	200%	200%	200%	200%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1110/2110

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>2,750,000</b>	<b>9,990,000</b>	<b>13,750,000</b>	<b>16,840,000</b>	<b>19,640,000</b>
	(kW)	<b>730</b>	<b>2,640</b>	<b>3,640</b>	<b>4,450</b>	<b>5,190</b>
Secondary Air Capacity	(scfh)	23,000	98,000	137,000	169,000	198,000
	(nm <sup>3</sup> /hr)	616	2,625	3,670	4,527	5,304
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	5,500	5,500	5,500	5,500	5,500
	(nm <sup>3</sup> /hr)	147	147	147	147	147
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.2	4.3	8.3	10.3	13.5
	(mbar)	0.5	10.7	20.7	25.6	33.6
Flame Length (at 10% Excess Air)	(in)	60	96	120	132	144
	(mm)	1520	2440	3050	3350	3660
Flame Diameter (at 10% Excess Air)	(in)	36	42	48	54	60
	(mm)	910	1070	1220	1370	1520
Maximum Operating Excess	(Air)	300%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3110

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>1,900,000</b>	<b>6,390,000</b>	<b>8,720,000</b>	<b>10,630,000</b>	<b>12,360,000</b>
	(kW)	<b>500</b>	<b>1,690</b>	<b>2,310</b>	<b>2,810</b>	<b>3,270</b>
Secondary Air Capacity	(scfh)	14,239	60,670	84,814	104,625	122,578
	(nm <sup>3</sup> /hr)	381	1,625	2,272	2,803	3,284
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	5,500	5,500	5,500	5,500	5,500
	(nm <sup>3</sup> /hr)	147	147	147	147	147
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.2	3.3	6.3	7.8	10.2
	(mbar)	0.4	8.1	15.7	19.4	25.5
Flame Length (at 10% Excess Air)	(in)	45	72	90	99	108
	(mm)	1140	1830	2290	2510	2740
Flame Diameter (at 10% Excess Air)	(in)	32	38	43	49	54
	(mm)	820	960	1100	1230	1370
Maximum Operating Excess	(Air)	240%	320%	320%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

- Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

In accordance with Hauck's commitment to Total Quality Improvement, Hauck reserves the right to change the specifications of products without prior notice.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1110/2110

**NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>2,830,000</b>	<b>9,080,000</b>	<b>12,330,000</b>	<b>15,000,000</b>	<b>17,420,000</b>
	(kW)	<b>750</b>	<b>2,400</b>	<b>3,260</b>	<b>3,970</b>	<b>4,610</b>
Secondary Air Capacity	(scfh)	23,000	98,000	137,000	169,000	198,000
	(nm <sup>3</sup> /hr)	616	2,625	3,670	4,527	5,304
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,000	11,000	11,000	11,000	11,000
	(nm <sup>3</sup> /hr)	295	295	295	295	295
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	21	66	89	109	126
	(lph)	78	249	338	411	478
Flame Length (at 20% Excess Air)	(in)	84	108	120	132	144
	(mm)	2130	2740	3050	3350	3660
Flame Diameter (at 20% Excess Air)	(in)	24	36	36	42	48
	(mm)	610	910	910	1070	1220
Maximum Operating Excess	(Air)	500%	750%	1000%	1000%	1000%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3110

**NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION**

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>2,100,000</b>	<b>5,970,000</b>	<b>7,980,000</b>	<b>9,640,000</b>	<b>11,130,000</b>
	(kW)	<b>560</b>	<b>1,580</b>	<b>2,110</b>	<b>2,550</b>	<b>2,940</b>
Secondary Air Capacity	(scfh)	14,239	60,670	84,814	104,625	122,578
	(nm <sup>3</sup> /hr)	381	1,625	2,272	2,803	3,284
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,000	11,000	11,000	11,000	11,000
	(nm <sup>3</sup> /hr)	295	295	295	295	295
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	15	43	58	70	81
	(lph)	58	164	219	264	305
Flame Length(at 20% Excess Air)	(in)	63	81	90	99	108
	(mm)	1600	2060	2290	2510	2740
Flame Diameter(at 20% Excess Air)	(in)	22	32	32	38	43
	(mm)	550	820	820	960	1100
Maximum Operating Excess	(Air)	400%	600%	800%	800%	800%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1110/2110

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	<b>(BTU/hr)</b> <b>(kW)</b>	<b>3,050,000</b>	<b>9,780,000</b>	<b>13,280,000</b>	<b>16,150,000</b>	<b>18,750,000</b>
		<b>810</b>	<b>2,590</b>	<b>3,510</b>	<b>4,270</b>	<b>4,960</b>
Secondary Air Capacity	(scfh) (nm <sup>3</sup> /hr)	23,000 616	98,000 2,625	137,000 3,670	169,000 4,527	198,000 5,304
Secondary Air Inlet Pressure	(in.w.c.) (mbar)	0.3 0.7	6.9 17.2	13.9 34.5	20.8 51.7	27.7 68.9
Primary Air Capacity	(scfh) (nm <sup>3</sup> /hr)	11,000 295	11,000 295	11,000 295	11,000 295	11,000 295
Primary Air Inlet Pressure	(in.w.c.) (mbar)	24.2 60.2	24.2 60.2	24.2 60.2	24.2 60.2	24.2 60.2
Liquid Propane Flow	(gph) (lph)	33 126	107 404	145 549	176 668	205 776
Liquid Propane Inlet Pressure	(psig) (bar)	1 0.1	15 1.0	28 1.9	41 2.8	56 3.8
Flame Length (at 20% Excess Air)	(in) (mm)	84 2130	108 2740	120 3050	132 3350	144 3660
Flame Diameter(at 20% Excess Air)	(in) (mm)	24 610	36 910	36 910	48 1220	48 1220
Maximum Operating Excess	(Air) (Fuel)	300% 30%	400% 30%	400% 30%	500% 30%	500% 30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	<b>(BTU/hr)</b> <b>(kW)</b>	<b>2,740,000</b>	<b>9,200,000</b>	<b>12,530,000</b>	<b>15,270,000</b>	<b>17,750,000</b>
		<b>720</b>	<b>2,430</b>	<b>3,310</b>	<b>4,040</b>	<b>4,690</b>
Secondary Air Capacity	(scfh) (nm <sup>3</sup> /hr)	23,000 616	98,000 2,625	137,000 3,670	169,000 4,527	198,000 5,304
Secondary Air Inlet Pressure	(in.w.c.) (mbar)	0.3 0.7	6.9 17.2	13.9 34.5	20.8 51.7	27.7 68.9
Primary Air Capacity	(scfh) (nm <sup>3</sup> /hr)	8,000 214	8,000 214	8,000 214	8,000 214	8,000 214
Primary Air Inlet Pressure	(in.w.c.) (mbar)	4.0 10.0	4.0 10.0	4.0 10.0	4.0 10.0	4.0 10.0
Atomizing Air Capacity	(scfh) (nm <sup>3</sup> /hr)	1,142 31	1,795 48	1,877 50	1,958 52	2,000 54
Atomizing Air Inlet Pressure	(psig) (bar)	32 2.2	60 4.1	72 5.0	76 5.2	80 5.5
Fuel Oil Flow	(gph) (lph)	18 69	61 231	84 318	102 386	118 447
Fuel Oil Inlet Pressure	(psig) (bar)	35 2.4	64 4.4	80 5.5	86 5.9	90 6.2
Flame Length(at 20% Excess Air)	(in) (mm)	72 1830	108 2740	120 3050	132 3350	144 3660
Flame Diameter(at 20% Excess Air)	(in) (mm)	24 610	36 910	36 910	42 1070	48 1220
Maximum Operating Excess	(Air) (Fuel)	100% 30%	300% 30%	400% 30%	400% 30%	400% 30%

#### NOTES:

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.





## BBC BETA BURNER COMBINATION SERIES Burner Capacity Information, BBC 1112/2112

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>3,500,000</b>	<b>13,640,000</b>	<b>18,920,000</b>	<b>23,050,000</b>	<b>26,420,000</b>
	(kW)	<b>930</b>	<b>3,610</b>	<b>5,000</b>	<b>6,100</b>	<b>6,990</b>
Secondary Air Capacity	(scfh)	27,500	132,500	187,250	230,000	265,000
	(nm <sup>3</sup> /hr)	737	3,549	5,016	6,161	7,099
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	8,800	8,800	8,800	8,800	8,800
	(nm <sup>3</sup> /hr)	236	236	236	236	236
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	1.6	3.0	4.5	5.9
	(mbar)	0.2	4.0	7.5	11.1	14.6
Flame Length (at 10% Excess Air)	(in)	60	120	168	174	180
	(mm)	1520	3050	4270	4420	4570
Flame Diameter (at 10% Excess Air)	(in)	24	24	36	48	48
	(mm)	610	610	910	1220	1220
Maximum Operating Excess	(Air)	300%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3112

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>2,490,000</b>	<b>8,770,000</b>	<b>12,040,000</b>	<b>14,590,000</b>	<b>16,680,000</b>
	(kW)	<b>660</b>	<b>2,320</b>	<b>3,180</b>	<b>3,860</b>	<b>4,410</b>
Secondary Air Capacity	(scfh)	17,025	82,028	115,923	142,388	164,056
	(nm <sup>3</sup> /hr)	456	2,197	3,105	3,814	4,395
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	8,800	8,800	8,800	8,800	8,800
	(nm <sup>3</sup> /hr)	236	236	236	236	236
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	1.2	2.3	3.4	4.4
	(mbar)	0.2	3.0	5.7	8.4	11.0
Flame Length (at 10% Excess Air)	(in)	45	90	126	131	135
	(mm)	1140	2290	3200	3310	3430
Flame Diameter (at 10% Excess Air)	(in)	22	22	32	43	43
	(mm)	550	550	820	1100	1100
Maximum Operating Excess	(Air)	240%	320%	320%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

- Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1112/2112

NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>3,750,000</b>	<b>12,500,000</b>	<b>17,060,000</b>	<b>20,630,000</b>	<b>23,540,000</b>
	(kW)	<b>990</b>	<b>3,310</b>	<b>4,510</b>	<b>5,460</b>	<b>6,230</b>
Secondary Air Capacity	(scfh)	27,500	132,500	187,250	230,000	265,000
	(nm <sup>3</sup> /hr)	737	3,549	5,016	6,161	7,099
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	17,500	17,500	17,500	17,500	17,500
	(nm <sup>3</sup> /hr)	469	469	469	469	469
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	27	91	124	149	171
	(lph)	103	343	468	566	646
Flame Length (at 20% Excess Air)	(in)	84	120	132	144	156
	(mm)	2130	3050	3350	3660	3960
Flame Diameter (at 20% Excess Air)	(in)	24	36	36	42	48
	(mm)	610	910	910	1070	1220
Maximum Operating Excess	(Air)	500%	750%	1000%	1000%	1000%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3112

NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>2,880,000</b>	<b>8,290,000</b>	<b>11,120,000</b>	<b>13,320,000</b>	<b>15,130,000</b>
	(kW)	<b>760</b>	<b>2,190</b>	<b>2,940</b>	<b>3,520</b>	<b>4,000</b>
Secondary Air Capacity	(scfh)	17,025	82,028	115,923	142,388	164,056
	(nm <sup>3</sup> /hr)	456	2,197	3,105	3,814	4,395
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	17,500	17,500	17,500	17,500	17,500
	(nm <sup>3</sup> /hr)	469	469	469	469	469
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	21	60	81	97	110
	(lph)	79	227	305	365	415
Flame Length(at 20% Excess Air)	(in)	63	90	99	108	117
	(mm)	1600	2290	2510	2740	2970
Flame Diameter(at 20% Excess Air)	(in)	22	32	32	38	43
	(mm)	550	820	820	960	1100
Maximum Operating Excess	(Air)	400%	600%	800%	800%	800%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1112/2112

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>4,040,000</b>	<b>13,460,000</b>	<b>18,370,000</b>	<b>22,200,000</b>	<b>25,340,000</b>
	(kW)	<b>1,070</b>	<b>3,560</b>	<b>4,860</b>	<b>5,870</b>	<b>6,700</b>
Secondary Air Capacity	(scfh)	27,500	132,500	187,250	230,000	265,000
	(nm <sup>3</sup> /hr)	737	3,549	5,016	6,161	7,099
Secondary Air Inlet Pressure	(in. w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	17,500	17,500	17,500	17,500	17,500
	(nm <sup>3</sup> /hr)	469	469	469	469	469
Primary Air Inlet Pressure	(in. w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Liquid Propane Flow	(gph)	44	147	201	243	277
	(lph)	167	557	760	918	1,048
Liquid Propane Inlet Pressure	(psig)	3	29	53	78	102
	(bar)	0.2	2.0	3.7	5.4	7.0
Flame Length (at 20% Excess Air)	(in)	84	108	120	132	144
	(mm)	2130	2740	3050	3350	3660
Flame Diameter(at 20% Excess Air)	(in)	24	36	36	48	48
	(mm)	610	910	910	1220	1220
Maximum Operating Excess	(Air)	300%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>3,670,000</b>	<b>12,690,000</b>	<b>17,370,000</b>	<b>21,020,000</b>	<b>24,010,000</b>
	(kW)	<b>970</b>	<b>3,360</b>	<b>4,590</b>	<b>5,560</b>	<b>6,350</b>
Secondary Air Capacity	(scfh)	27,500	132,500	187,250	230,000	265,000
	(nm <sup>3</sup> /hr)	737	3,549	5,016	6,161	7,099
Secondary Air Inlet Pressure	(in. w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	14,400	14,400	14,400	14,400	14,400
	(nm <sup>3</sup> /hr)	386	386	386	386	386
Primary Air Inlet Pressure	(in. w.c.)	7.0	7.0	7.0	7.0	7.0
	(mbar)	17.4	17.4	17.4	17.4	17.4
Atomizing Air Capacity	(scfh)	1,142	1,795	1,877	1,958	2,000
	(nm <sup>3</sup> /hr)	31	48	50	52	54
Atomizing Air Inlet Pressure	(psig)	32	60	72	76	80
	(bar)	2.2	4.1	5.0	5.2	5.5
Fuel Oil Flow	(gph)	24	85	116	140	160
	(lph)	93	322	439	530	606
Fuel Oil Inlet Pressure	(psig)	35	64	80	86	90
	(bar)	2.4	4.4	5.5	5.9	6.2
Flame Length(at 20% Excess Air)	(in)	72	108	120	132	144
	(mm)	1830	2740	3050	3350	3660
Flame Diameter(at 20% Excess Air)	(in)	24	36	36	42	48
	(mm)	610	910	910	1070	1220
Maximum Operating Excess	(Air)	100%	300%	400%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1114/2114

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>5,360,000</b>	<b>20,600,000</b>	<b>28,520,000</b>	<b>34,650,000</b>	<b>39,810,000</b>
	(kW)	<b>1,420</b>	<b>5,450</b>	<b>7,540</b>	<b>9,160</b>	<b>10,530</b>
Secondary Air Capacity	(scfh)	40,000	198,000	280,000	343,500	397,000
	(nm <sup>3</sup> /hr)	1,072	5,304	7,501	9,202	10,635
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	15,500	15,500	15,500	15,500	15,500
	(nm <sup>3</sup> /hr)	415	415	415	415	415
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.0	0.3	0.6	0.9	1.2
	(mbar)	0.0	0.7	1.5	2.2	3.0
Flame Length (at 10% Excess Air)	(in)	60	144	156	168	180
	(mm)	1520	3660	3960	4270	4570
Flame Diameter (at 10% Excess Air)	(in)	24	36	48	54	60
	(mm)	610	910	1220	1370	1520
Maximum Operating Excess	(Air)	100%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3114

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>3,890,000</b>	<b>13,330,000</b>	<b>18,230,000</b>	<b>22,020,000</b>	<b>25,220,000</b>
	(kW)	<b>1,030</b>	<b>3,530</b>	<b>4,820</b>	<b>5,820</b>	<b>6,670</b>
Secondary Air Capacity	(scfh)	24,763	122,578	173,342	212,654	245,775
	(nm <sup>3</sup> /hr)	663	3,284	4,643	5,697	6,584
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	15,500	15,500	15,500	15,500	15,500
	(nm <sup>3</sup> /hr)	415	415	415	415	415
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.0	0.2	0.5	0.7	0.9
	(mbar)	0.0	0.6	1.1	1.7	2.3
Flame Length (at 10% Excess Air)	(in)	45	108	117	126	135
	(mm)	1140	2740	2970	3200	3430
Flame Diameter (at 10% Excess Air)	(in)	22	32	43	49	54
	(mm)	550	820	1100	1230	1370
Maximum Operating Excess	(Air)	80%	320%	320%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

1. Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
3. Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
4. Flame lengths measured from end of the combustion tile.
5. Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
6. Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
7. Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

In accordance with Hauck's commitment to Total Quality Improvement, Hauck reserves the right to change the specifications of products without prior notice.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1114/2114

NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>5,920,000</b>	<b>19,080,000</b>	<b>25,920,000</b>	<b>31,210,000</b>	<b>35,670,000</b>
	(kW)	<b>1,570</b>	<b>5,050</b>	<b>6,860</b>	<b>8,260</b>	<b>9,430</b>
Secondary Air Capacity	(scfh)	40,000	198,000	280,000	343,500	397,000
	(nm <sup>3</sup> /hr)	1,072	5,304	7,501	9,202	10,635
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	43	138	188	226	258
	(lph)	162	523	711	856	978
Flame Length (at 20% Excess Air)	(in)	60	156	168	180	192
	(mm)	1520	3960	4270	4570	4880
Flame Diameter (at 20% Excess Air)	(in)	24	48	48	54	60
	(mm)	610	1220	1220	1370	1520
Maximum Operating Excess	(Air)	150%	500%	500%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3114

NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>4,650,000</b>	<b>12,800,000</b>	<b>17,030,000</b>	<b>20,300,000</b>	<b>23,060,000</b>
	(kW)	<b>1,230</b>	<b>3,390</b>	<b>4,500</b>	<b>5,370</b>	<b>6,100</b>
Secondary Air Capacity	(scfh)	24,763	122,578	173,342	212,654	245,775
	(nm <sup>3</sup> /hr)	663	3,284	4,643	5,697	6,584
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	34	93	123	147	167
	(lph)	127	351	467	557	633
Flame Length(at 20% Excess Air)	(in)	45	117	126	135	144
	(mm)	1140	2970	3200	3430	3660
Flame Diameter(at 20% Excess Air)	(in)	22	43	43	49	54
	(mm)	550	1100	1100	1230	1370
Maximum Operating Excess	(Air)	120%	400%	400%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1114/2114

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>6,370,000</b>	<b>20,540,000</b>	<b>27,900,000</b>	<b>33,590,000</b>	<b>38,390,000</b>
	(kW)	<b>1,680</b>	<b>5,430</b>	<b>7,380</b>	<b>8,880</b>	<b>10,150</b>
Secondary Air Capacity	(scfh)	40,000	198,000	280,000	343,500	397,000
	(nm <sup>3</sup> /hr)	1,072	5,304	7,501	9,202	10,635
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Liquid Propane Flow	(gph)	70	225	305	367	420
	(lph)	263	850	1,154	1,390	1,588
Liquid Propane Inlet Pressure	(psig)	3	31	57	83	109
	(bar)	0.2	2.1	4.0	5.7	7.5
Flame Length (at 20% Excess Air)	(in)	60	144	156	168	180
	(mm)	1520	3660	3960	4270	4570
Flame Diameter(at 20% Excess Air)	(in)	24	42	48	54	60
	(mm)	610	1070	1220	1370	1520
Maximum Operating Excess	(Air)	150%	400%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>5,330,000</b>	<b>18,820,000</b>	<b>25,830,000</b>	<b>31,270,000</b>	<b>35,840,000</b>
	(kW)	<b>1,410</b>	<b>4,980</b>	<b>6,830</b>	<b>8,270</b>	<b>9,480</b>
Secondary Air Capacity	(scfh)	40,000	198,000	280,000	343,500	397,000
	(nm <sup>3</sup> /hr)	1,072	5,304	7,501	9,202	10,635
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	20,000	20,000	20,000	20,000	20,000
	(nm <sup>3</sup> /hr)	536	536	536	536	536
Primary Air Inlet Pressure	(in.w.c.)	2.0	2.0	2.0	2.0	2.0
	(mbar)	5.0	5.0	5.0	5.0	5.0
Atomizing Air Capacity	(scfh)	2,475	2,555	2,715	2,955	3,000
	(nm <sup>3</sup> /hr)	66	68	73	79	80
Atomizing Air Inlet Pressure	(psig)	18	25	34	40	45
	(bar)	1.2	1.7	2.3	2.8	3.1
Fuel Oil Flow	(gph)	36	125	172	208	239
	(lph)	135	473	651	787	905
Fuel Oil Inlet Pressure	(psig)	19	26	36	42	48
	(bar)	1.3	1.8	2.5	2.9	3.3
Flame Length(at 20% Excess Air)	(in)	72	120	132	144	156
	(mm)	1830	3050	3350	3660	3960
Flame Diameter(at 20% Excess Air)	(in)	24	36	36	42	48
	(mm)	610	910	910	1070	1220
Maximum Operating Excess	(Air)	150%	400%	500%	500%	600%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.





## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1118/2118

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>8,160,000</b>	<b>33,830,000</b>	<b>47,290,000</b>	<b>57,470,000</b>	<b>66,160,000</b>
	(kW)	<b>2,160</b>	<b>8,950</b>	<b>12,510</b>	<b>15,200</b>	<b>17,500</b>
Secondary Air Capacity	(scfh)	69,000	335,000	474,500	580,000	670,000
	(nm <sup>3</sup> /hr)	1,848	8,974	12,711	15,537	17,948
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	15,500	15,500	15,500	15,500	15,500
	(nm <sup>3</sup> /hr)	415	415	415	415	415
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	3.3	6.5	9.6	12.7
	(mbar)	0.2	8.2	16.2	23.9	31.6
Flame Length (at 10% Excess Air)	(in)	96	156	168	180	216
	(mm)	2440	3960	4270	4570	5490
Flame Diameter (at 10% Excess Air)	(in)	36	48	54	60	66
	(mm)	910	1220	1370	1520	1680
Maximum Operating Excess	(Air)	250%	400%	500%	600%	600%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3118

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>5,620,000</b>	<b>21,510,000</b>	<b>29,850,000</b>	<b>36,150,000</b>	<b>41,530,000</b>
	(kW)	<b>1,490</b>	<b>5,690</b>	<b>7,900</b>	<b>9,560</b>	<b>10,980</b>
Secondary Air Capacity	(scfh)	42,717	207,392	293,753	359,066	414,784
	(nm <sup>3</sup> /hr)	1,144	5,556	7,869	9,619	11,111
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	15,500	15,500	15,500	15,500	15,500
	(nm <sup>3</sup> /hr)	415	415	415	415	415
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	2.5	4.9	7.3	9.6
	(mbar)	0.2	6.2	12.3	18.1	24.0
Flame Length (at 10% Excess Air)	(in)	72	117	126	135	162
	(mm)	1830	2970	3200	3430	4110
Flame Diameter (at 10% Excess Air)	(in)	32	43	49	54	59
	(mm)	820	1100	1230	1370	1510
Maximum Operating Excess	(Air)	200%	320%	400%	480%	480%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

- Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1118/2118

NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>8,330,000</b>	<b>30,500,000</b>	<b>42,130,000</b>	<b>50,920,000</b>	<b>58,420,000</b>
	(kW)	<b>2,200</b>	<b>8,070</b>	<b>11,140</b>	<b>13,470</b>	<b>15,450</b>
Secondary Air Capacity	(scfh)	69,000	335,000	474,500	580,000	670,000
	(nm <sup>3</sup> /hr)	1,848	8,974	12,711	15,537	17,948
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	60	221	305	369	423
	(lph)	228.6	837	1,155	1,397	1,602
Flame Length (at 20% Excess Air)	(in)	60	156	216	240	252
	(mm)	1520	3960	5490	6100	6400
Flame Diameter (at 20% Excess Air)	(in)	24	42	48	48	54
	(mm)	610	1070	1220	1220	1370
Maximum Operating Excess	(Air)	100%	300%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3118

NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>6,140,000</b>	<b>19,870,000</b>	<b>27,060,000</b>	<b>32,510,000</b>	<b>37,150,000</b>
	(kW)	<b>1,620</b>	<b>5,260</b>	<b>7,160</b>	<b>8,600</b>	<b>9,830</b>
Secondary Air Capacity	(scfh)	42,717	207,392	293,753	359,066	414,784
	(nm <sup>3</sup> /hr)	1,144	5,556	7,869	9,619	11,111
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Fuel Oil Flow(at 20% Excess Air)	(gph)	45	144	196	236	269
	(lph)	168.5	545	742	892	1,019
Flame Length(at 20% Excess Air)	(in)	45	117	162	180	189
	(mm)	1140	2970	4110	4570	4800
Flame Diameter(at 20% Excess Air)	(in)	22	38	43	43	49
	(mm)	550	960	1100	1100	1230
Maximum Operating Excess	(Air)	80%	240%	320%	400%	400%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1118/2118

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>8,970,000</b>	<b>32,830,000</b>	<b>45,350,000</b>	<b>54,810,000</b>	<b>62,880,000</b>
	(kW)	<b>2,370</b>	<b>8,680</b>	<b>12,000</b>	<b>14,500</b>	<b>16,630</b>
Secondary Air Capacity	(scfh)	69,000	335,000	474,500	580,000	670,000
	(nm <sup>3</sup> /hr)	1,848	8,974	12,711	15,537	17,948
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Liquid Propane Flow	(gph)	98	359	496	599	687
	(lph)	371.1	1,358	1,876	2,267	2,601
Liquid Propane Inlet Pressure	(psig)	3	43	81	119	157
	(bar)	0.2	2.9	5.6	8.2	10.8
Flame Length (at 20% Excess Air)	(in)	60	144	156	216	240
	(mm)	1520	3660	3960	5490	6100
Flame Diameter(at 20% Excess Air)	(in)	24	42	48	54	60
	(mm)	610	1070	1220	1370	1520
Maximum Operating Excess	(Air)	100%	300%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>8,730,000</b>	<b>31,470,000</b>	<b>43,420,000</b>	<b>52,430,000</b>	<b>60,120,000</b>
	(kW)	<b>2,310</b>	<b>8,320</b>	<b>11,480</b>	<b>13,870</b>	<b>15,900</b>
Secondary Air Capacity	(scfh)	69,000	335,000	474,500	580,000	670,000
	(nm <sup>3</sup> /hr)	1,848	8,974	12,711	15,537	17,948
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	6.0	6.0	6.0	6.0	6.0
	(mbar)	14.9	14.9	14.9	14.9	14.9
Atomizing Air Capacity	(scfh)	2,280	2,880	3,360	3,450	3,600
	(nm <sup>3</sup> /hr)	61	77	90	92	96
Atomizing Air Inlet Pressure	(psig)	18	44	64	74	84
	(bar)	1.2	3.0	4.4	5.1	5.8
Fuel Oil Flow	(gph)	58	210	289	350	401
	(lph)	220	795	1,094	1,325	1,518
Fuel Oil Inlet Pressure	(psig)	20	47	66	77	88
	(bar)	1.4	3.2	4.6	5.3	6.1
Flame Length(at 20% Excess Air)	(in)	84	144	168	192	216
	(mm)	2130	3660	4270	4880	5490
Flame Diameter(at 20% Excess Air)	(in)	24	36	36	42	48
	(mm)	610	910	910	1070	1220
Maximum Operating Excess	(Air)	200%	300%	300%	300%	300%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1120/2120

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>10,110,000</b>	<b>44,440,000</b>	<b>62,390,000</b>	<b>76,080,000</b>	<b>87,780,000</b>
	(kW)	<b>2,670</b>	<b>11,750</b>	<b>16,500</b>	<b>20,120</b>	<b>23,220</b>
Secondary Air Capacity	(scfh)	93,288	449,013	635,000	776,780	898,025
	(nm <sup>3</sup> /hr)	2,499	12,028	17,010	20,808	24,056
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,500	11,500	11,500	11,500	11,500
	(nm <sup>3</sup> /hr)	308	308	308	308	308
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	0.4	0.7	1.1	1.5
	(mbar)	0.2	1.0	1.7	2.7	3.7
Flame Length (at 10% Excess Air)	(in)	48	168	192	192	216
	(mm)	1220	4270	4880	4880	5490
Flame Diameter (at 10% Excess Air)	(in)	24	48	48	54	54
	(mm)	610	1220	1220	1370	1370
Maximum Operating Excess	(Air)	250%	500%	550%	600%	650%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3120

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>6,680,000</b>	<b>27,940,000</b>	<b>39,050,000</b>	<b>47,520,000</b>	<b>54,760,000</b>
	(kW)	<b>1,770</b>	<b>7,390</b>	<b>10,330</b>	<b>12,570</b>	<b>14,480</b>
Secondary Air Capacity	(scfh)	57,753	277,975	393,116	480,889	555,949
	(nm <sup>3</sup> /hr)	1,547	7,446	10,531	12,882	14,893
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,500	11,500	11,500	11,500	11,500
	(nm <sup>3</sup> /hr)	308	308	308	308	308
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	0.3	0.5	0.8	1.1
	(mbar)	0.2	0.8	1.3	2.1	2.8
Flame Length (at 10% Excess Air)	(in)	36	126	144	144	162
	(mm)	910	3200	3660	3660	4110
Flame Diameter (at 10% Excess Air)	(in)	22	43	43	49	49
	(mm)	550	1100	1100	1230	1230
Maximum Operating Excess	(Air)	200%	400%	440%	480%	520%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

- Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

In accordance with Hauck's commitment to Total Quality Improvement, Hauck reserves the right to change the specifications of products without prior notice.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1120/2120

NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>10,770,000</b>	<b>40,420,000</b>	<b>55,920,000</b>	<b>67,730,000</b>	<b>77,840,000</b>
	(kW)	<b>2,850</b>	<b>10,690</b>	<b>14,790</b>	<b>17,910</b>	<b>20,590</b>
Secondary Air Capacity	(scfh)	93,288	449,013	635,000	776,780	898,025
	(nm <sup>3</sup> /hr)	2,499	12,028	17,010	20,808	24,056
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	36,000	36,000	36,000	36,000	36,000
	(nm <sup>3</sup> /hr)	964	964	964	964	964
Primary Air Inlet Pressure	(in.w.c.)	27.7	27.7	27.7	27.7	27.7
	(mbar)	68.9	68.9	68.9	68.9	68.9
Fuel Oil Flow(at 20% Excess Air)	(gph)	78	293	405	491	564
	(lph)	295.5	1,109	1,534	1,858	2,135
Flame Length (at 20% Excess Air)	(in)	48	144	168	192	192
	(mm)	1220	3660	4270	4880	4880
Flame Diameter (at 20% Excess Air)	(in)	24	36	42	48	48
	(mm)	610	910	1070	1220	1220
Maximum Operating Excess	(Air)	250%	350%	400%	450%	500%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3120

NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>7,810,000</b>	<b>26,160,000</b>	<b>35,760,000</b>	<b>43,070,000</b>	<b>49,330,000</b>
	(kW)	<b>2,070</b>	<b>6,920</b>	<b>9,460</b>	<b>11,390</b>	<b>13,050</b>
Secondary Air Capacity	(scfh)	57,753	277,975	393,116	480,889	555,949
	(nm <sup>3</sup> /hr)	1,547	7,446	10,531	12,882	14,893
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	36,000	36,000	36,000	36,000	36,000
	(nm <sup>3</sup> /hr)	964	964	964	964	964
Primary Air Inlet Pressure	(in.w.c.)	27.7	27.7	27.7	27.7	27.7
	(mbar)	68.9	68.9	68.9	68.9	68.9
Fuel Oil Flow(at 20% Excess Air)	(gph)	57	190	259	312	357
	(lph)	214.3	718	981	1,181	1,353
Flame Length(at 20% Excess Air)	(in)	36	108	126	144	144
	(mm)	910	2740	3200	3660	3660
Flame Diameter(at 20% Excess Air)	(in)	22	32	38	43	43
	(mm)	550	820	960	1100	1100
Maximum Operating Excess	(Air)	200%	280%	320%	360%	400%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1120/2120

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>11,600,000</b>	<b>43,510,000</b>	<b>60,190,000</b>	<b>72,910,000</b>	<b>83,790,000</b>
	(kW)	<b>3,070</b>	<b>11,510</b>	<b>15,920</b>	<b>19,280</b>	<b>22,160</b>
Secondary Air Capacity	(scfh)	93,288	449,013	635,000	776,780	898,025
	(nm <sup>3</sup> /hr)	2,499	12,028	17,010	20,808	24,056
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	36,000	36,000	36,000	36,000	36,000
	(nm <sup>3</sup> /hr)	964	964	964	964	964
Primary Air Inlet Pressure	(in.w.c.)	27.7	27.7	27.7	27.7	27.7
	(mbar)	68.9	68.9	68.9	68.9	68.9
Liquid Propane Flow	(gph)	127	476	658	797	916
	(lph)	479.8	1,800	2,490	3,016	3,466
Liquid Propane Inlet Pressure	(psig)	5	75	144	211	278
	(bar)	0.4	5.2	9.9	14.5	19.2
Flame Length (at 20% Excess Air)	(in)	48	144	192	192	216
	(mm)	1220	3660	4880	4880	5490
Flame Diameter(at 20% Excess Air)	(in)	24	42	48	54	54
	(mm)	610	1070	1220	1370	1370
Maximum Operating Excess	(Air)	100%	300%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>9,140,000</b>	<b>39,540,000</b>	<b>55,450,000</b>	<b>67,550,000</b>	<b>77,910,000</b>
	(kW)	<b>2,420</b>	<b>10,460</b>	<b>14,670</b>	<b>17,870</b>	<b>20,610</b>
Secondary Air Capacity	(scfh)	93,288	449,013	635,000	776,780	898,025
	(nm <sup>3</sup> /hr)	2,499	12,028	17,010	20,808	24,056
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	11,500	11,500	11,500	11,500	11,500
	(nm <sup>3</sup> /hr)	308	308	308	308	308
Primary Air Inlet Pressure	(in.w.c.)	6.0	6.0	6.0	6.0	6.0
	(mbar)	14.9	14.9	14.9	14.9	14.9
Atomizing Air Capacity	(scfh)	2,280	2,880	3,360	3,450	3,600
	(nm <sup>3</sup> /hr)	61	77	90	92	96
Atomizing Air Inlet Pressure	(psig)	18	44	64	74	84
	(bar)	1.2	3.0	4.4	5.1	5.8
Fuel Oil Flow	(gph)	61	264	370	450	519
	(lph)	231	999	1,400	1,703	1,964
Fuel Oil Inlet Pressure	(psig)	20	47	66	77	88
	(bar)	1.4	3.2	4.6	5.3	6.1
Flame Length(at 20% Excess Air)	(in)	48	144	168	192	192
	(mm)	1220	3660	4270	4880	4880
Flame Diameter(at 20% Excess Air)	(in)	24	42	42	48	48
	(mm)	610	1070	1070	1220	1220
Maximum Operating Excess	(Air)	200%	300%	300%	300%	300%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via IPG5413 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



## BBC BETA BURNER COMBINATION SERIES

### Burner Capacity Information, BBC 1124/2124

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>14,040,000</b>	<b>63,260,000</b>	<b>88,840,000</b>	<b>107,660,000</b>	<b>124,550,000</b>
	(kW)	<b>3,710</b>	<b>16,730</b>	<b>23,500</b>	<b>28,480</b>	<b>32,940</b>
Secondary Air Capacity	(scfh)	130,000	640,000	905,000	1,100,000	1,275,000
	(nm <sup>3</sup> /hr)	3,482	17,144	24,243	29,467	34,155
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	15,500	15,500	15,500	15,500	15,500
	(nm <sup>3</sup> /hr)	415	415	415	415	415
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	2.5	5.4	7.9	10.6
	(mbar)	0.2	6.2	13.4	19.7	26.4
Flame Length (at 10% Excess Air)	(in)	72	264	300	312	324
	(mm)	1830	6710	7620	7920	8230
Flame Diameter (at 10% Excess Air)	(in)	36	48	54	60	66
	(mm)	910	1220	1370	1520	1680
Maximum Operating Excess	(Air)	100%	400%	500%	600%	600%
	(Fuel)	30%	30%	30%	30%	30%

### Burner Capacity Information, BBC 3124

NATURAL GAS, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 10% Excess Air)	(BTU/hr)	<b>9,260,000</b>	<b>39,730,000</b>	<b>55,570,000</b>	<b>67,220,000</b>	<b>77,670,000</b>
	(kW)	<b>2,450</b>	<b>10,510</b>	<b>14,700</b>	<b>17,780</b>	<b>20,540</b>
Secondary Air Capacity	(scfh)	80,480	396,211	560,267	680,988	789,327
	(nm <sup>3</sup> /hr)	2,156	10,614	15,008	18,242	21,144
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	15,500	15,500	15,500	15,500	15,500
	(nm <sup>3</sup> /hr)	415	415	415	415	415
Primary Air Inlet Pressure	(in.w.c.)	6.9	6.9	6.9	6.9	6.9
	(mbar)	17.2	17.2	17.2	17.2	17.2
Gas Inlet Pressure	(in.w.c.)	0.1	1.9	4.1	6.0	8.0
	(mbar)	0.2	4.7	10.2	14.9	20.0
Flame Length (at 10% Excess Air)	(in)	54	198	225	234	243
	(mm)	1370	5030	5720	5940	6170
Flame Diameter (at 10% Excess Air)	(in)	32	43	49	54	59
	(mm)	820	1100	1230	1370	1510
Maximum Operating Excess	(Air)	80%	320%	400%	480%	480%
	(Fuel)	30%	30%	30%	30%	30%

NOTES:

1. Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm<sup>3</sup> (Metric), 0.59 S.G., and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.
2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
3. Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
4. Flame lengths measured from end of the combustion tile.
5. Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
6. Ignition via integral gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
7. Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1124/2124

NO. 2 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>13,920,000</b>	<b>56,420,000</b>	<b>78,500,000</b>	<b>94,750,000</b>	<b>109,330,000</b>
	(kW)	<b>3,680</b>	<b>14,920</b>	<b>20,760</b>	<b>25,060</b>	<b>28,920</b>
Secondary Air Capacity	(scfh)	130,000	640,000	905,000	1,100,000	1,275,000
	(nm <sup>3</sup> /hr)	3,482	17,144	24,243	29,467	34,155
Secondary Air Inlet Pressure	(in. w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	37,000	37,000	37,000	37,000	37,000
	(nm <sup>3</sup> /hr)	991	991	991	991	991
Primary Air Inlet Pressure	(in. w.c.)	34.6	34.6	34.6	34.6	34.6
	(mbar)	86.1	86.1	86.1	86.1	86.1
Fuel Oil Flow(at 20% Excess Air)	(gph)	101	409	569	687	792
	(lph)	382	1,547	2,153	2,599	2,999
Flame Length (at 20% Excess Air)	(in)	108	168	216	240	252
	(mm)	2740	4270	5490	6100	6400
Flame Diameter (at 20% Excess Air)	(in)	24	56	60	66	66
	(mm)	610	1420	1520	1680	1680
Maximum Operating Excess	(Air)	200%	1000%	1000%	1000%	1000%
	(Fuel)	30%	30%	30%	30%	30%

## Burner Capacity Information, BBC 3124

NO. 2 FUEL OIL, 900°F/482°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>9,790,000</b>	<b>36,100,000</b>	<b>49,770,000</b>	<b>59,830,000</b>	<b>68,860,000</b>
	(kW)	<b>2,590</b>	<b>9,550</b>	<b>13,160</b>	<b>15,830</b>	<b>18,210</b>
Secondary Air Capacity	(scfh)	80,480	396,211	560,267	680,988	789,327
	(nm <sup>3</sup> /hr)	2,156	10,614	15,008	18,242	21,144
Secondary Air Inlet Pressure	(in. w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	37,000	37,000	37,000	37,000	37,000
	(nm <sup>3</sup> /hr)	991	991	991	991	991
Primary Air Inlet Pressure	(in. w.c.)	34.6	34.6	34.6	34.6	34.6
	(mbar)	86.1	86.1	86.1	86.1	86.1
Fuel Oil Flow(at 20% Excess Air)	(gph)	71	262	361	434	499
	(lph)	269	990	1,365	1,641	1,889
Flame Length(at 20% Excess Air)	(in)	81	126	162	180	189
	(mm)	2060	3200	4110	4570	4800
Flame Diameter(at 20% Excess Air)	(in)	22	50	54	59	59
	(mm)	550	1280	1370	1510	1510
Maximum Operating Excess	(Air)	160%	800%	800%	800%	800%
	(Fuel)	30%	30%	30%	30%	30%

**NOTES:**

- Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via integral gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.

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# BBC BETA BURNER COMBINATION SERIES

## Burner Capacity Information, BBC 1124/2124

### LIQUID PROPANE, AMBIENT COMBUSTION AIR OPERATION, LIQUID PROPANE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>14,440,000</b>	<b>60,190,000</b>	<b>83,960,000</b>	<b>101,460,000</b>	<b>117,160,000</b>
	(kW)	<b>3,820</b>	<b>15,920</b>	<b>22,210</b>	<b>26,840</b>	<b>30,990</b>
Secondary Air Capacity	(scfh)	130,000	640,000	905,000	1,100,000	1,275,000
	(nm <sup>3</sup> /hr)	3,482	17,144	24,243	29,467	34,155
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	31,000	31,000	31,000	31,000	31,000
	(nm <sup>3</sup> /hr)	830	830	830	830	830
Primary Air Inlet Pressure	(in.w.c.)	24.2	24.2	24.2	24.2	24.2
	(mbar)	60.2	60.2	60.2	60.2	60.2
Liquid Propane Flow	(gph)	158	658	918	1,109	1,280
	(lph)	597	2,490	3,473	4,197	4,846
Liquid Propane Inlet Pressure	(psig)	1	23	45	65	87
	(bar)	0.1	1.6	3.1	4.5	6.0
Flame Length (at 20% Excess Air)	(in)	72	228	252	276	300
	(mm)	1830	5790	6400	7010	7620
Flame Diameter(at 20% Excess Air)	(in)	24	48	54	60	66
	(mm)	610	1220	1370	1520	1680
Maximum Operating Excess	(Air)	100%	300%	400%	500%	500%
	(Fuel)	30%	30%	30%	30%	30%

### NO. 6 FUEL OIL, AMBIENT COMBUSTION AIR OPERATION, HIGH PRESSURE ATOMIZATION

SPECIFICATIONS		OPERATIONAL INFORMATION				
<b>Capacity</b> (at 20% Excess Air)	(BTU/hr)	<b>12,430,000</b>	<b>55,960,000</b>	<b>78,580,000</b>	<b>95,230,000</b>	<b>110,160,000</b>
	(kW)	<b>3,290</b>	<b>14,800</b>	<b>20,780</b>	<b>25,190</b>	<b>29,140</b>
Secondary Air Capacity	(scfh)	130,000	640,000	905,000	1,100,000	1,275,000
	(nm <sup>3</sup> /hr)	3,482	17,144	24,243	29,467	34,155
Secondary Air Inlet Pressure	(in.w.c.)	0.3	6.9	13.9	20.8	27.7
	(mbar)	0.7	17.2	34.5	51.7	68.9
Primary Air Capacity	(scfh)	12,100	12,100	12,100	12,100	12,100
	(nm <sup>3</sup> /hr)	324	324	324	324	324
Primary Air Inlet Pressure	(in.w.c.)	4.0	4.0	4.0	4.0	4.0
	(mbar)	10.0	10.0	10.0	10.0	10.0
Atomizing Air Capacity	(scfh)	3,600	3,800	3,900	4,000	4,000
	(nm <sup>3</sup> /hr)	96	102	104	107	107
Atomizing Air Inlet Pressure	(psig)	16	42	46	50	55
	(bar)	1.1	2.9	3.2	3.4	3.8
Fuel Oil Flow	(gph)	83	373	524	635	734
	(lph)	314	1,412	1,983	2,403	2,778
Fuel Oil Inlet Pressure	(psig)	25	46	52	56	62
	(bar)	1.7	3.2	3.6	3.9	4.3
Flame Length(at 20% Excess Air)	(in)	96	180	192	204	216
	(mm)	2440	4570	4880	5180	5490
Flame Diameter(at 20% Excess Air)	(in)	24	36	42	48	48
	(mm)	610	910	1070	1220	1220
Maximum Operating Excess	(Air)	500%	600%	700%	700%	700%
	(Fuel)	30%	30%	30%	30%	30%

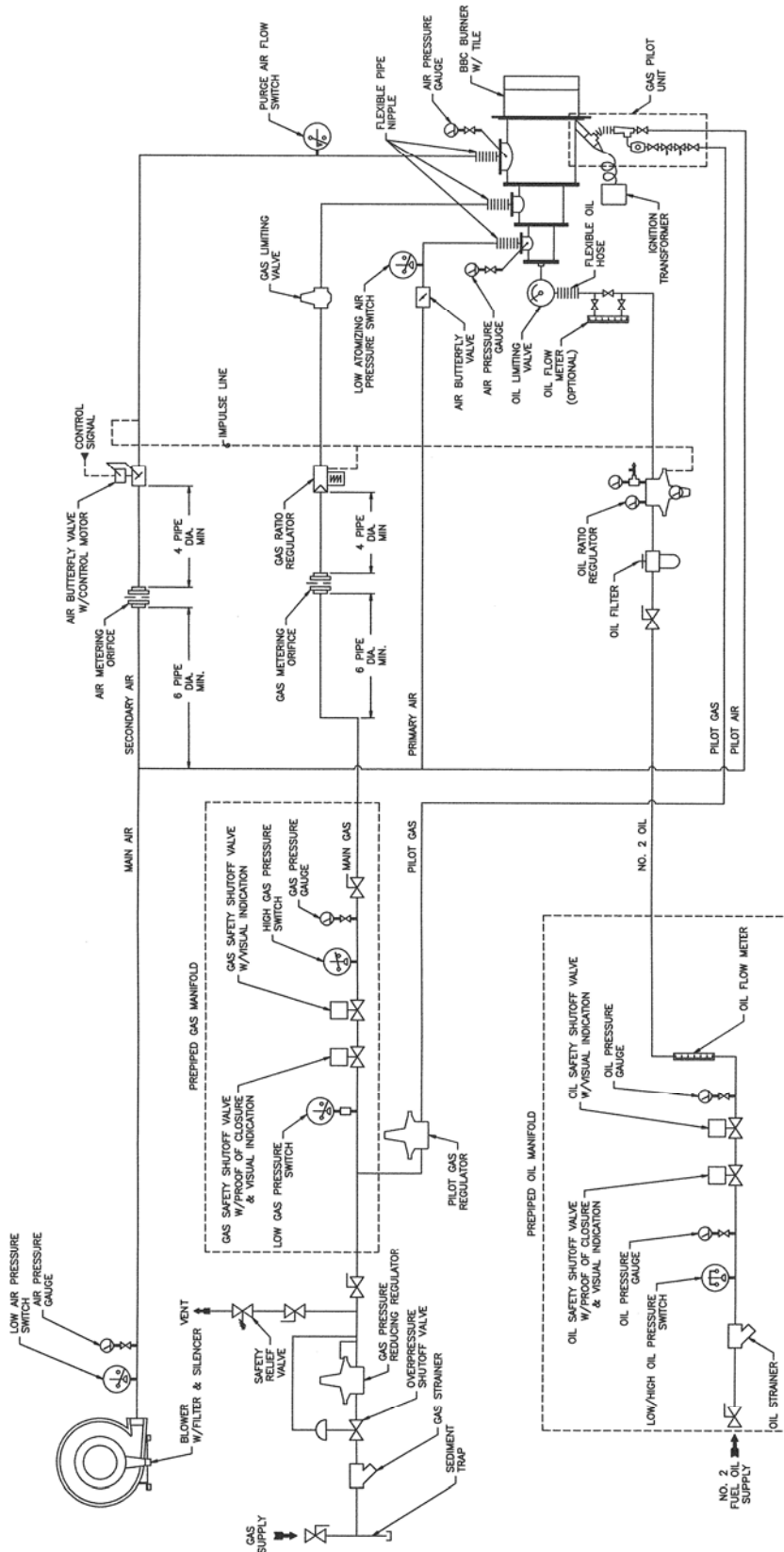
**NOTES:**

- Capacities based on 1) Liquid Propane with HHV of 91,500 BTU/gal (Standard) / LHV of 6.5 kWh/liter (Metric), 0.51 S.G., and a stoichiometric ratio of 850:1 at 20% excess air, or 2) No. 6 Fuel Oil with HHV of 150,000 BTU/USgal (Standard) / LHV of 11.2 kWh/liter (Metric), 1.02 S.G., and a stoichiometric ratio of 1465:1 at 20% excess air; all cases with burner firing into chamber under no pressure.
- Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.
- Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.
- Flame lengths measured from end of the combustion tile.
- Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.
- Ignition via integral gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.
- Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



# BBC BETA BURNERS

## CROSS-CONNECTED CONTROL GAS/LIGHT OIL



Y6923  
(NOT TO SCALE)

- NOTES:
1. PIPING SCHEMATIC SHOWN FOR SINGLE BURNER FIRING GAS OR NO.2 (LIGHT) FUEL OIL USING CROSS-CONNECTED RATIO CONTROL. CONSULT FACTORY FOR MULTIPLE BURNER APPLICATIONS.
  2. OIL RATIO REGULATOR OUTLET CAN NOT BE LOCATED MORE THAN 6" (152MM) LOWER AND NEVER HIGHER THAN THE CENTER LINE OF THE BURNER OIL VALVE FOR HORIZONTALLY MOUNTED BURNERS, OR THE BURNER NOZZLE DISCHARGE FOR VERTICALLY MOUNTED DOWN-FIRED BURNERS. OIL RATIO REGULATOR MUST BE MOUNTED WITHIN 20' (6M) OR LESS OF THE OIL VALVE AT THE BURNER.
  3. AIR IMPULSE FILTER & BLEED ASSEMBLY (NOT SHOWN) MUST BE INSTALLED IN THE AIR IMPULSE LINE TO THE MRO IF THE SECONDARY AIR PRESSURE IS GREATER THAN 16 OSIG (6.9 KPA).

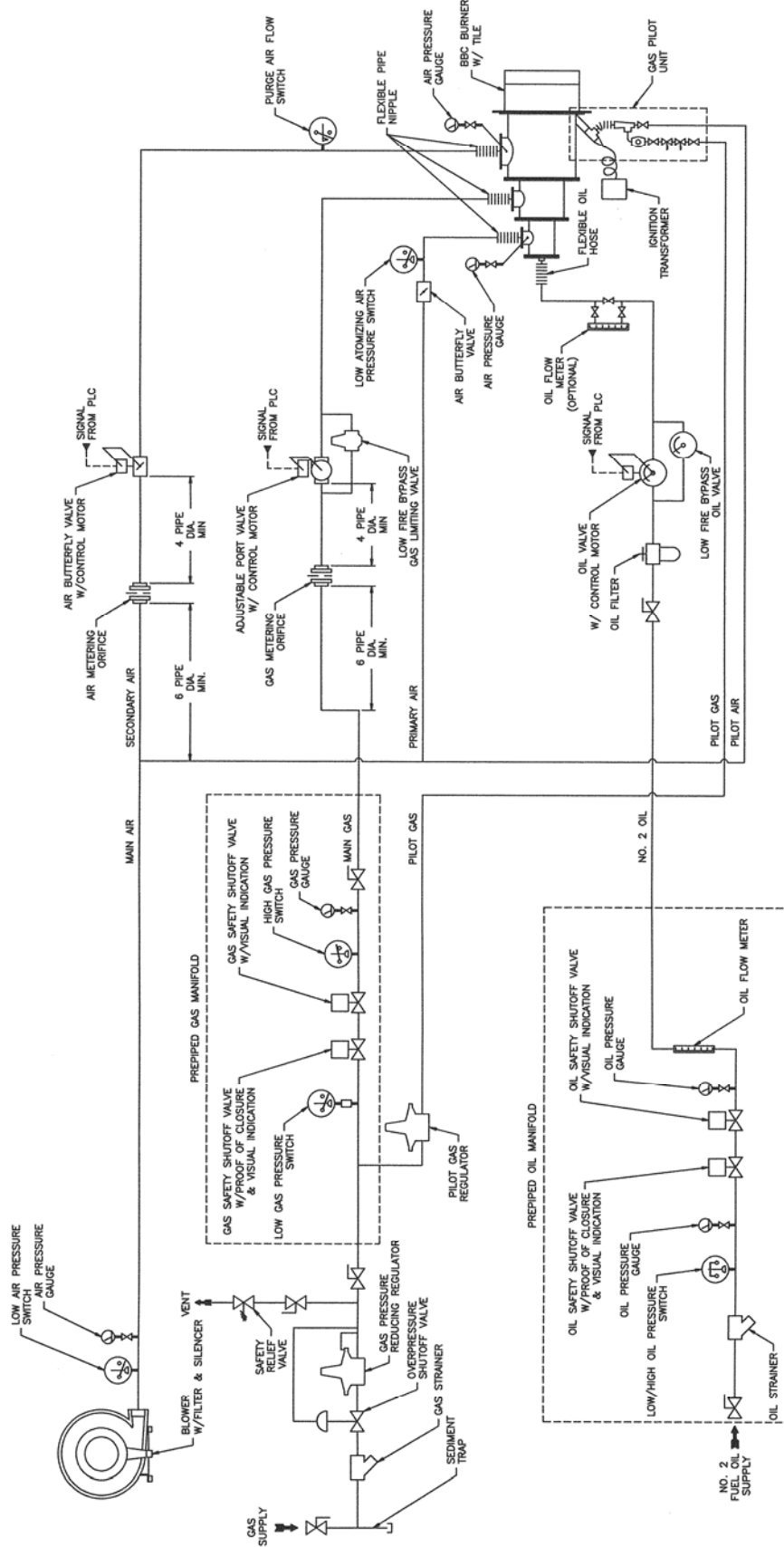
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HAUCK MANUFACTURING CO., 100 North Harris Street Cleona, PA 17042 717-272-3051

# CHARACTERIZED VALVE FLOW CONTROL GAS/LIGHT OIL

## BBC BETA BURNERS

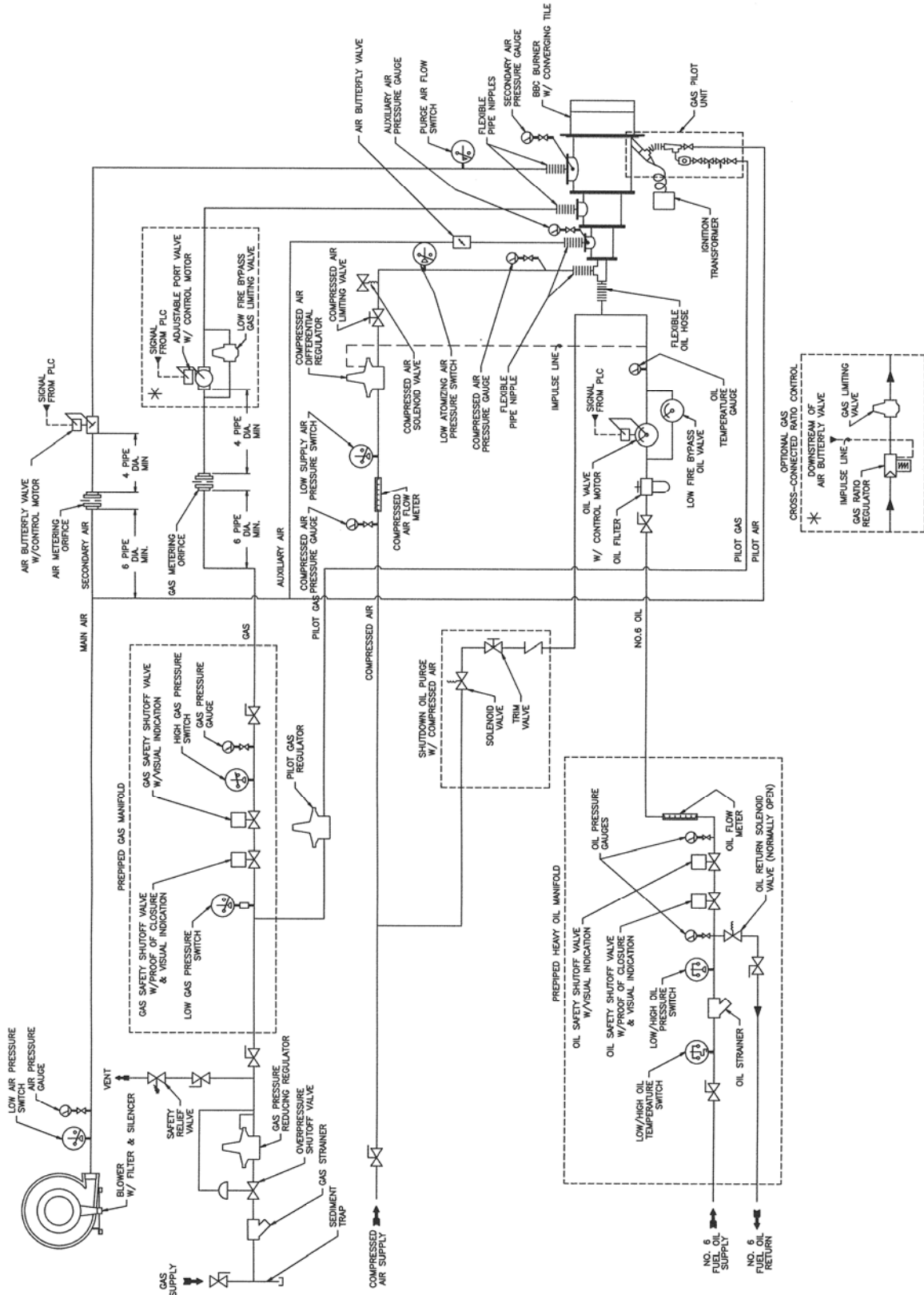


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(NOT TO SCALE)

NOTES: 1. PIPING SCHEMATIC SHOWN FOR SINGLE BURNER FIRING GAS OR NO.2 (LIGHT) FUEL OIL USING CHARACTERIZED VALVE FLOW CONTROL. CONSULT FACTORY FOR MULTIPLE BURNER APPLICATIONS.

BBC BETA BURNERS

CHARACTERIZED VALVE FLOW CONTROL  
COMPRESSED AIR / HEAVY OIL



Y6845  
(NOT TO SCALE)

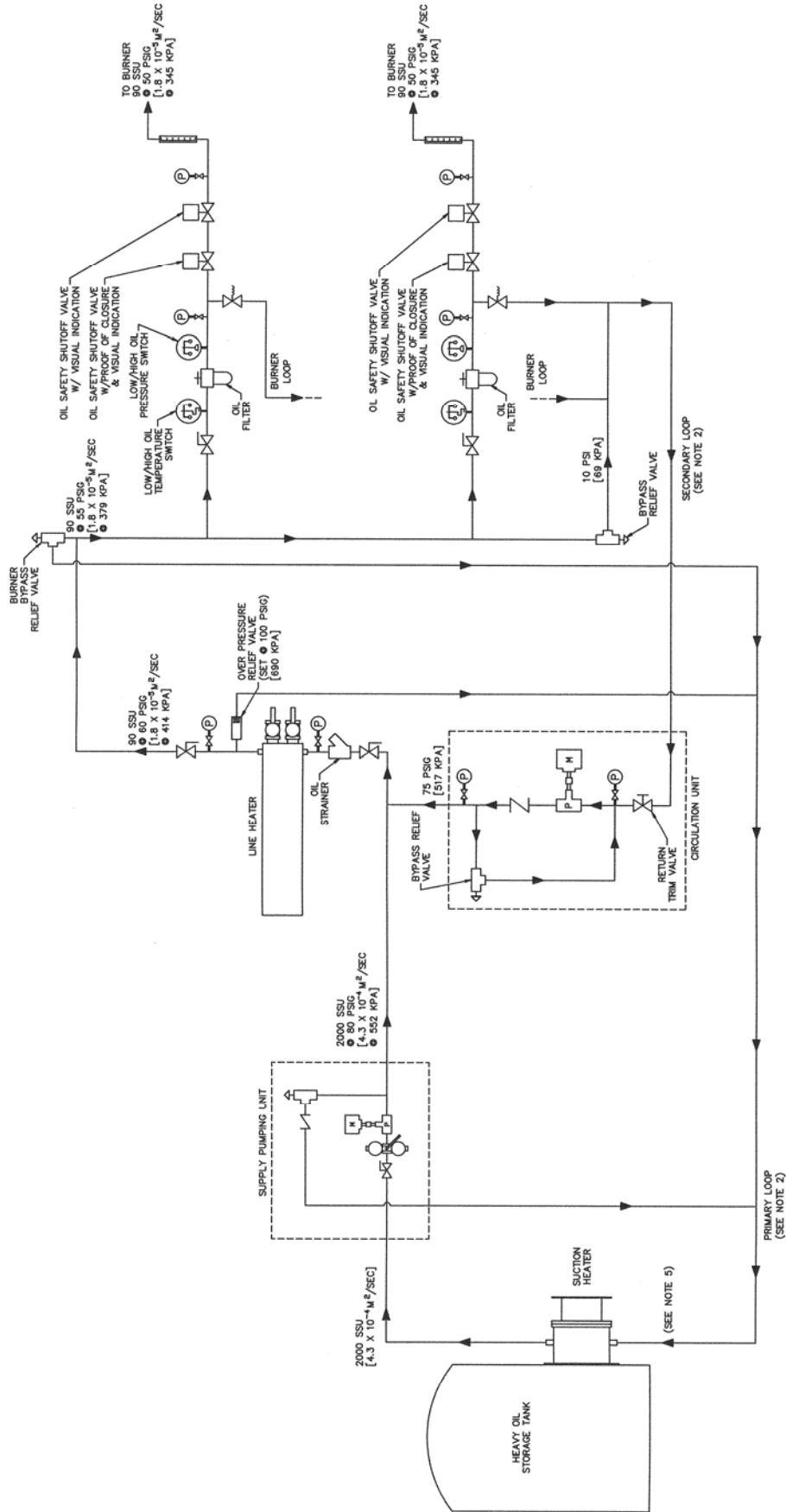
- FOR ALL HEAVY OIL APPLICATIONS, OIL PIPING MUST BE HEAT TRACED (ELECTRIC OR STEAM) AND INSULATED, SELF-REGULATING HEAT TRACING IS RECOMMENDED TO MAINTAIN THE DESIRED TEMPERATURE OF A GIVEN FUEL OIL TO ACHIEVE 90 SSSU (1.8 X 10<sup>-4</sup> M<sup>2</sup>/SEC) OR LESS AT THE BURNER. ELECTRICAL HEAT TRACING WITH A NOMINAL RATING OF 12 W/FT (36W/M) COVERED WITH A NOMINAL 2" (50MM) FIBERGLASS TYPE INSULATION IS SUFFICIENT FOR MOST APPLICATIONS.
- AUXILIARY AIR IS REQUIRED FOR FLAME SHAPING AND SHOULD NOT EXCEED 7"WC [1.7KPA] AS MEASURED AT THE AUXILIARY AIR PRESSURE GAUGE.

- PIPING SCHEMATIC SHOWN FOR SINGLE BURNER FIRING GAS AND NO.6 (HEAVY) FUEL OIL USING CHARACTERIZED VALVE FLOW CONTROL.
- HEAVY FUEL OIL SUPPLY SYSTEM (NOT SHOWN) IS AN INTEGRAL PART OF THE BURNER. IT INCLUDES A HEATER, SUPPLY PUMPING UNIT, LINE HEATER, AND OIL PRESSURE REGULATOR OR PRESSURE RELIEF VALVE. HOWEVER, REQUIREMENTS ARE DEPENDENT UPON THE SPECIFIC BURNER SYSTEM (CONSULT HAUCK).

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# MULTIPLE BURNER SYSTEM HEAVY OIL SUPPLY



**NOTES:**

1. PIPING SCHEMATIC SHOWS TYPICAL COMPONENTS AND NOMINAL VISCOSITIES AND PRESSURES FOR HEAVY FUEL OIL SUPPLY. ACTUAL REQUIREMENTS ARE DEPENDENT UPON THE SPECIFIC BURNER SYSTEM (CONSULT HAUCK).
2. OIL RETURN LINES TO BE SIZED ACCORDING TO DISTANCE TO PUMP - (SEE GL88 FOR MINIMUM LINE SIZES FOR HAUCK SUPPLY PUMPING LINE UNITS).
3. FOR ALL HEAVY OIL APPLICATIONS, OIL PIPING MUST BE HEAT TRACED (ELECTRIC OR STEAM) AND INSULATED. SELF-REGULATING HEAT TRACING IS RECOMMENDED TO MAINTAIN THE DESIRED TEMPERATURE OF A GIVEN FUEL OIL TO ACHIEVE 90 SSU (1.8 X 10<sup>-5</sup> M<sup>2</sup>/SEC) OR LESS AT THE BURNER. ELECTRICAL HEAT TRACING WITH A NOMINAL RATING OF 12 W/FT (34W/M) COVERED WITH A NOMINAL 2" (50MM) FIBERGLASS TYPE INSULATION IS SUFFICIENT FOR MOST APPLICATIONS.
4. IF USING NO. 6 FUEL OIL AND THE PIPING BETWEEN THE SUPPLY PUMPING UNIT AND THE HEAVY OIL MANIFOLD IS GREATER THAN 50 FT (15 M), AN ADDITIONAL BYPASS RELIEF VALVE MAY BE REQUIRED IN THE SUPPLY PIPING TO ACCOMMODATE COLD SYSTEM START UP (CONSULT HAUCK).
5. IF SUCTION HEATER IS NOT UTILIZED, OIL RETURN LINE SHOULD BE PIPED TO THE OIL STORAGE TANK.

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(NOT TO SCALE)



## BBC BETA BURNER ORDERING INFORMATION

	<u>BB</u>	<u>G</u>	<u>2</u>	<u>1</u>	<u>08</u>	<u>F -</u>	<u>CR</u>	<u>S</u>	<u>-</u>	<u>LO</u>
<b>Burner</b>										
<b>Type</b> G – Gaseous Fuel C – Gaseous and Liquid Fuel GE – Gaseous Fuel for Export CE – Gaseous and Liquid Fuel For Export										
<b>Series</b> 1 – Alloy Baffle 2 – Refractory Baffle 3 – Refractory Baffle With Insulated Body										
<b>Ignition</b> 1 – IPG Pilot 2 – Direct Spark Igniter 3 – ZMI Pilot										
<b>Size</b> 06 08 10 12 14 18 24										
<b>Burner Revision</b>										
<b>Tile Assembly</b> CA – Converging Alloy CR – Converging Refractory DR – Diverging Refractory CW – Cast-In-Wall or Customer Supplied										
<b>Flame Supervision</b> F - Flamerod S – Scanner Assembly (Scanner Sold Separately)										
<b>Fuel</b> LO – Low Pressure Oil Atomization HO – Compressed Air Oil Atomization LP – Liquid Propane										