# **Burner Capacity Information, Hauck NMC 210**

NATURAL GAS, AMBIENT COMBUSTION AIR OPERATION, LOW PRESSURE ATOMIZATION

| SPECIFICATIONS                    | OPERATIONAL INFORMATION |        |         |         |         |         |
|-----------------------------------|-------------------------|--------|---------|---------|---------|---------|
| Capacity (at 10% Excess Air)      | (BTU/hr)                | 90,000 | 210,000 | 290,000 | 400,000 | 490,000 |
|                                   | (kW)                    | 20     | 60      | 80      | 110     | 130     |
| Secondary Air Capacity            | (scfh)                  | 765    | 2,010   | 2,838   | 4,020   | 4,920   |
| Secondary All Capacity            | (nm <sup>3</sup> /hr)   | 20     | 54      | 76      | 108     | 132     |
| Secondary Air Inlet Pressure      | (in.w.c.)               | 1.0    | 6.9     | 13.9    | 27.7    | 41.6    |
| Secondary All Inlet Pressure      | (mbar)                  | 2.5    | 17.2    | 34.5    | 68.9    | 103.4   |
| Primary Air Capacity              | (scfh)                  | 165    | 165     | 165     | 165     | 165     |
|                                   | (nm <sup>3</sup> /hr)   | 4      | 4       | 4       | 4       | 4       |
| Primary Air Inlet Pressure        | (in.w.c.)               | 4.0    | 4.0     | 4.0     | 4.0     | 4.0     |
|                                   | (mbar)                  | 10.0   | 10.0    | 10.0    | 10.0    | 10.0    |
|                                   | (in.w.c.)               | 1.1    | 2.6     | 3.5     | 4.9     | 6.0     |
| Gas Inlet Pressure                | (mbar)                  | 2.7    | 6.4     | 8.8     | 12.3    | 14.9    |
| Flame Length (at 10% Excess Air)  | (in)                    | 6      | 10      | 12      | 16      | 20      |
|                                   | (mm)                    | 150    | 250     | 300     | 410     | 510     |
| Flame Diameter (at 10% Excess Air | (in)                    | 4      | 6       | 6       | 6       | 8       |
|                                   | (mm)                    | 100    | 150     | 150     | 150     | 200     |
| Maximum Operating Excess          | (Air)                   | 100%   | 750%    | 1000%   | 750%    | 500%    |
|                                   | (Fuel)                  | 30%    | 30%     | 30%     | 30%     | 30%     |

## **Burner Capacity Information, Hauck NMC-H 210**

NATURAL GAS, 800°F/427°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

| SPECIFICATIONS                    |                       | OPERATIONAL INFORMATION |         |         |         |         |  |
|-----------------------------------|-----------------------|-------------------------|---------|---------|---------|---------|--|
| Capacity (at 10% Excess Air)      | (BTU/hr)              | 60,000                  | 140,000 | 190,000 | 270,000 | 320,000 |  |
|                                   | (kW)                  | 20                      | 40      | 50      | 70      | 80      |  |
| Secondary Air Capacity            | (scfh)                | 657                     | 1,458   | 1,990   | 2,750   | 3,329   |  |
|                                   | (nm <sup>3</sup> /hr) | 18                      | 39      | 53      | 74      | 89      |  |
| Secondary Air Inlet Pressure      | (in.w.c.)             | 1.0                     | 6.9     | 13.9    | 27.7    | 41.6    |  |
|                                   | (mbar)                | 2.5                     | 17.2    | 34.5    | 68.9    | 103.4   |  |
| Primary Air Capacity              | (scfh)                | 165                     | 165     | 165     | 165     | 165     |  |
|                                   | (nm <sup>3</sup> /hr) | 4                       | 4       | 4       | 4       | 4       |  |
| Primary Air Inlet Pressure        | (in.w.c.)             | 4.0                     | 4.0     | 4.0     | 4.0     | 4.0     |  |
|                                   | (mbar)                | 10.0                    | 10.0    | 10.0    | 10.0    | 10.0    |  |
| Gas Inlet Pressure                | (in.w.c.)             | 0.8                     | 1.9     | 2.7     | 3.7     | 4.6     |  |
|                                   | (mbar)                | 2.1                     | 4.8     | 6.7     | 9.3     | 11.3    |  |
| Flame Length (at 10% Excess Air)  | (in)                  | 5                       | 8       | 9       | 12      | 15      |  |
|                                   | (mm)                  | 110                     | 190     | 230     | 300     | 380     |  |
| Flame Diameter (at 10% Excess Air | (in)                  | 4                       | 5       | 5       | 5       | 7       |  |
|                                   | (mm)                  | 90                      | 140     | 140     | 140     | 180     |  |
| Maximum Operating Excess          | (Air)                 | 80%                     | 600%    | 800%    | 600%    | 400%    |  |
|                                   | (Fuel)                | 30%                     | 30%     | 30%     | 30%     | 30%     |  |

NOTES:

1. Capacities based on Natural Gas with HHV of 1034 BTU/ft<sup>3</sup> (Standard) / LHV of 10.21 kWh/nm3 (Metric), 0.59 S.G.,and a stoichiometric ratio of 9.74:1 at 10% excess air; with burner firing into chamber under no pressure.

2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.

3. Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.

4. Flame lengths measured from end of the combustion tile.

5. Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.

6. Ignition via IPG5411 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.

7. Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



# **Burner Capacity Information, Hauck NMC 210**

| SPECIFICATIONS                    | OPERATIONAL INFORMATION |         |         |         |         |         |
|-----------------------------------|-------------------------|---------|---------|---------|---------|---------|
| Capacity (at 20% Excess Air)      | (BTU/hr)                | 100,000 | 200,000 | 270,000 | 370,000 | 450,000 |
|                                   | (kW)                    | 30      | 50      | 70      | 100     | 120     |
| Secondary Air Capacity            | (scfh)                  | 765     | 2,010   | 2,838   | 4,020   | 4,920   |
| Secondary All Capacity            | (nm <sup>3</sup> /hr)   | 20      | 54      | 76      | 108     | 132     |
| Secondary Air Inlet Pressure      | (in.w.c.)               | 1.0     | 6.9     | 13.9    | 27.7    | 41.6    |
| Secondary All Inlet Pressure      | (mbar)                  | 2.5     | 17.2    | 34.5    | 68.9    | 103.4   |
| Primary Air Capacity              | (scfh)                  | 432     | 432     | 432     | 432     | 432     |
|                                   | (nm <sup>3</sup> /hr)   | 12      | 12      | 12      | 12      | 12      |
| Primary Air Inlet Pressure        | (in.w.c.)               | 27.7    | 27.7    | 27.7    | 27.7    | 27.7    |
| Finally All Inlet Pressure        | (mbar)                  | 68.9    | 68.9    | 68.9    | 68.9    | 68.9    |
|                                   | (gph)                   | 0.7     | 1.5     | 2.0     | 2.7     | 3.2     |
| Fuel Oil Flow(at 20% Excess Air)  | (lph)                   | 3       | 6       | 7       | 10      | 12      |
| Flame Length (at 20% Excess Air)  | (in)                    | 6       | 10      | 12      | 16      | 20      |
|                                   | (mm)                    | 150     | 250     | 300     | 410     | 510     |
| Flame Diameter (at 20% Excess Air | (in)                    | 4       | 6       | 6       | 6       | 8       |
|                                   | (mm)                    | 100     | 150     | 150     | 150     | 200     |
| Maximum Operating Excess          | (Air)                   | 100%    | 175%    | 275%    | 300%    | 300%    |
|                                   | (Fuel)                  | 30%     | 30%     | 30%     | 30%     | 30%     |

## **Burner Capacity Information, Hauck NMC-H 210**

NO. 2 FUEL OIL, 800°F/427°C PREHEATED SECONDARY AIR OPERATION, LOW PRESSURE ATOMIZATION

| SPECIFICATIONS                    |                       | OPERATIONAL INFORMATION |         |         |         |         |  |
|-----------------------------------|-----------------------|-------------------------|---------|---------|---------|---------|--|
| Capacity (at 20% Excess Air)      | (BTU/hr)              | 80,000                  | 140,000 | 190,000 | 250,000 | 300,000 |  |
|                                   | (kW)                  | 20                      | 40      | 50      | 70      | 80      |  |
| Secondary Air Capacity            | (scfh)                | 492                     | 1,293   | 1,825   | 2,585   | 3,164   |  |
|                                   | (nm <sup>3</sup> /hr) | 13                      | 35      | 49      | 69      | 85      |  |
| Secondary Air Inlet Pressure      | (in.w.c.)             | 1.0                     | 6.9     | 13.9    | 27.7    | 41.6    |  |
|                                   | (mbar)                | 2.5                     | 17.2    | 34.5    | 68.9    | 103.4   |  |
| Primary Air Capacity              | (scfh)                | 432                     | 432     | 432     | 432     | 432     |  |
|                                   | (nm <sup>3</sup> /hr) | 12                      | 12      | 12      | 12      | 12      |  |
| Primary Air Inlet Pressure        | (in.w.c.)             | 27.7                    | 27.7    | 27.7    | 27.7    | 27.7    |  |
|                                   | (mbar)                | 68.9                    | 68.9    | 68.9    | 68.9    | 68.9    |  |
| Fuel Oil Flow(at 20% Excess Air)  | (gph)                 | 0.6                     | 1.0     | 1.4     | 1.8     | 2.2     |  |
|                                   | (lph)                 | 2                       | 4       | 5       | 7       | 8       |  |
| Flame Length(at 20% Excess Air)   | (in)                  | 5                       | 8       | 9       | 12      | 15      |  |
|                                   | (mm)                  | 110                     | 190     | 230     | 300     | 380     |  |
| Flame Diameter(at 20% Excess Air) | (in)                  | 4                       | 5       | 5       | 5       | 7       |  |
|                                   | (mm)                  | 90                      | 140     | 140     | 140     | 180     |  |
| Maximum Operating Excess          | (Air)                 | 80%                     | 140%    | 220%    | 240%    | 240%    |  |
|                                   | (Fuel)                | 30%                     | 30%     | 30%     | 30%     | 30%     |  |

NOTES:

1. Capacities based on No. 2 Fuel Oil with HHV of 138,000 BTU/USgal (Standard) / LHV of 10.3 kWh/liter (Metric), 0.87 S.G., and a stoichiometric ratio of 1380:1 at 20% excess air; with burner firing into chamber under no pressure.

2. Air and fuel flows based on STP operating conditions at sea level and industry standard air and gas piping practices.

3. Fuel inlet pressures given for reference only and should not be used for measuring fuel flow to the burner.

4. Flame lengths measured from end of the combustion tile.

5. Flame detection via UV scanner; for detection limits refer to the Burner Operating and Ignition Window.

6. Ignition via IPG5411 gas pilot; for ignition limits refer to the Burner Operating and Ignition Window.

7. Burner is suitable for use on gaseous and liquid fuels other than those listed, and with combustion air other than ambient temperature or that listed; for further information consult Hauck.



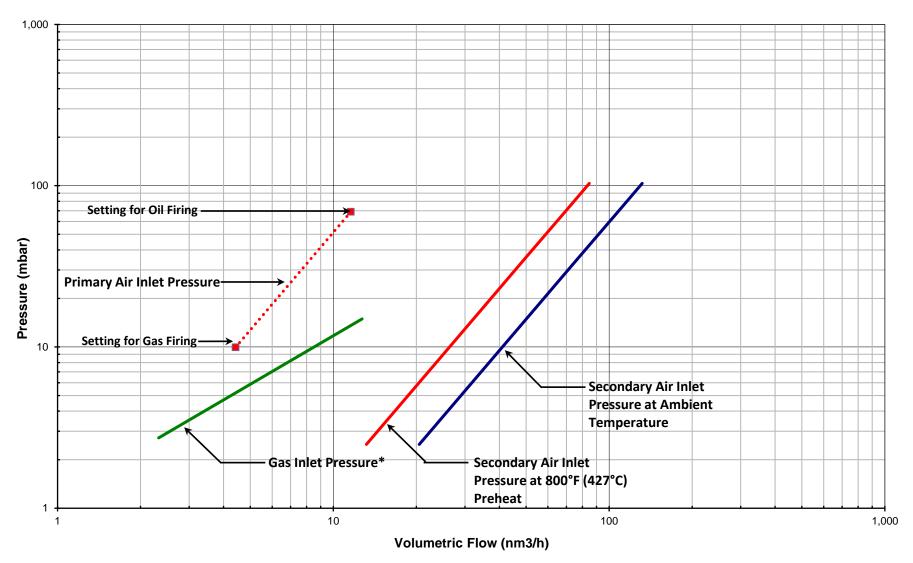
100 Setting for Oil Firing Primary Air Inlet Pressure 10 Pressure (in.w.c.) Setting for Gas Firing-Secondary Air Inlet Pressure at Ambient Temperature Gas Inlet Pressure\* -Secondary Air Inlet Pressure at 800°F (427°C) Preheat 0 10 100 1,000 10,000 Volumetric Flow (SCFH)

#### NMC/NMC-H 210 Pressure Curves Natural Gas 1034 BTU/ft<sup>3</sup> (HHV Standard) / 10.21 kWh/nm<sup>3</sup> (LHV Metric), 0.59 S.G. and Ambient and Preheated Combustion Air

\*Note: Gas Inlet Pressure for NMC burner is not suitable for fuel flow measurement and is given for component sizing and reference only

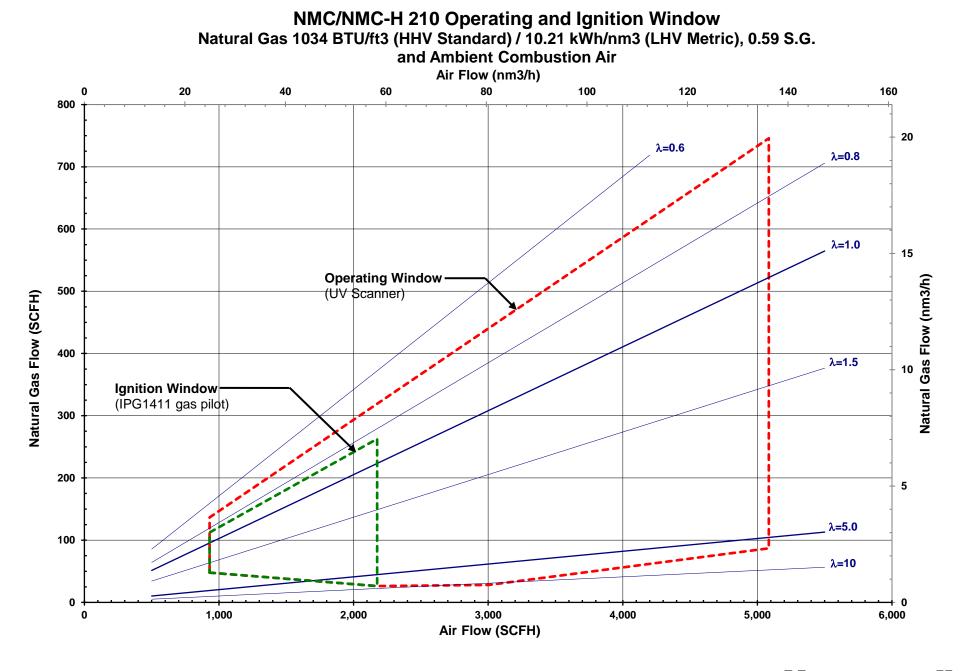


#### NMC/NMC-H 210 Pressure Curves Natural Gas 1034 BTU/ft<sup>3</sup> (HHV Standard) / 10.21 kWh/nm<sup>3</sup> (LHV Metric), 0.59 S.G. and Ambient and Preheated Combustion Air

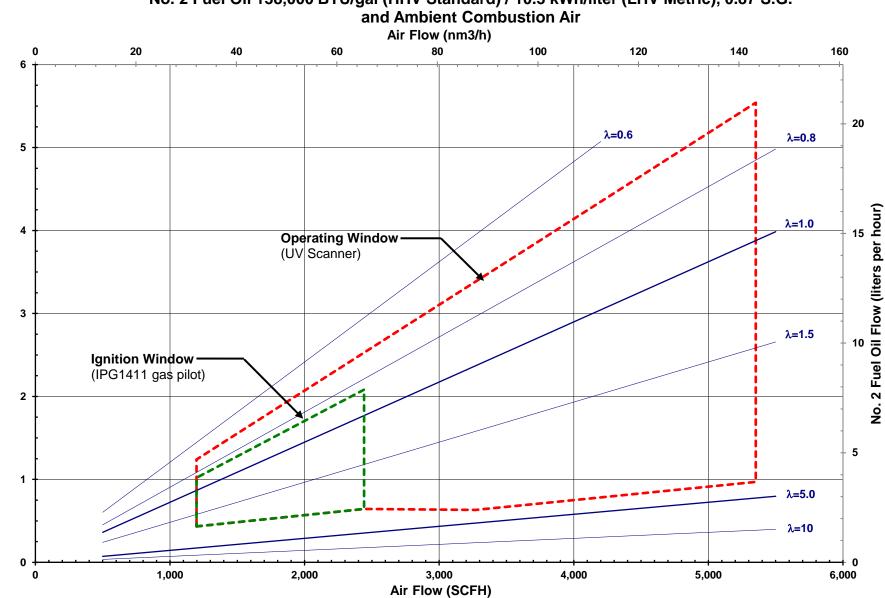


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Honeywell



No. 2 Fuel Oil Flow (gallon per hour)

NMC/NMC-H 210 Operating and Ignition Window No. 2 Fuel Oil 138,000 BTU/gal (HHV Standard) / 10.3 kWh/liter (LHV Metric), 0.87 S.G. and Ambient Combustion Air

