Operating instructions **Butterfly valve BVHM and** solenoid actuator MB 7



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solenoid actuator MB 7	1
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Safety

Please read and keep in a safe place

Please read through these instructions carefully before installing or operating. Following the installation, pass the instructions on to the operator. This unit must be installed and commissioned in accordance with the regulations and standards in force. These instructions can also be found at www.docuthek.com.

Explanation of symbols

•, 1, 2, 3 ... = Action

Instruction

Liability

We will not be held liable for damage resulting from non-observance of the instructions and non-compliant use.

Safety instructions

Information that is relevant for safety is indicated in the instructions as follows:

DANGER

Indicates potentially fatal situations.

WARNING

Indicates possible danger to life and limb.

! CAUTION

Indicates possible material damage.

All interventions may only be carried out by qualified gas technicians. Electrical interventions may only be carried out by qualified electricians.

Conversion, spare parts

All technical changes are prohibited. Only use OEM spare parts.

Changes to edition 09.16

The following chapters have been changed:

Certification

Checking the usage

Intended use

BVHM and MB 7

Butterfly valve BVHM with solenoid actuator MB 7 is used for cyclic operation on industrial burners for air and flue gas up to 450°C.

This function is only guaranteed when used within the specified limits - see page 5 (Technical data). Any other use is considered as non-compliant.

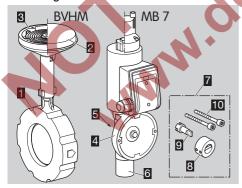
Type code **BVHM**

Code	Description
BVHM	Butterfly valve for air and flue gas
40 – 150	Nominal size
Z	For fitting between two EN flanges
W	For fitting between two ANSI flanges
01	p ₁₁ max. 150 mbar (2.18 psig)
Α	With stop bar

MB 7

Code	Description
MB	Solenoid actuator
7	Actuator size 7 for DN 40 - 150
R	Slow opening, slow closing
L	Slow opening, quick closing
N	Quick opening, quick closing
	Mains voltage:
W	230 V AC, 50/60 Hz
Q	120 V AC, 50/60 Hz
K	24 V DC
3	Electrical connection via cable gland
6	With 3-pin standard socket, IP 65

Part designations



BVHM

Cover

3 Seal

MB 7

5 6 Valve disc position indicator

Flow adjustment

7 Fastening set

Coupling ring

Coupling pin

10 2 x retaining screws

Type label

MB 7

Mains voltage, electrical power rating, inlet pressure, ambient temperature, enclosure and installation position - see type label.

BVHM

Inlet pressure, ambient temperature, medium and installation position - see type label.



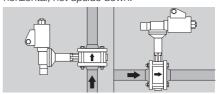
The butterfly valve BVHM and the solenoid actuator MB 7 are not assembled on delivery. A fastening set is required for assembly, see page 5 (Accessories).

Installation

CAUTION

Please observe the following to ensure that no damage occurs:

- The medium must be dry in all conditions and must not contain condensate.
- Avoid pressure surges and temperature shocks. Sealing material and dirt, e.g. thread cuttings, must not be allowed to get into the unit. We recommend that a filter be installed upstream of every system.
- Do not store or install the unit in the open air.
- The butterfly valve is intended to be installed in-between two flanges.
- The length of the inlet and outlet section should be 2 x DN.
- Installation position: black solenoid actuator in the vertical upright position or tilted up to the horizontal, not upside down.



Installation in the vertical position with the direction of flow from bottom to top prevents condensation and dirt from accumulating on the stop bar of the butterfly valve.

Hot air as a medium

- If you are using an insulated pipeline ensure that there is sufficient installation space to access the screw connectors near the valve.
- Do not insulate the butterfly valve or solenoid actuator with thermal insulation.

- Use heat deflectors for a medium temperature of > 250°C, see page 5 (Accessories).
- in the pipe!

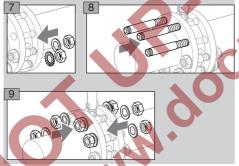
Installing the BVHM in the pipe



- Ensure that both serrated lock washers are fitted to the same screw.
- Install the butterfly valve in the pipe free of mechanical stress.
- Note the flow direction on the BVHM.



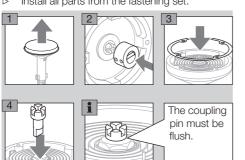
- 6 Centre the butterfly valve.
- structed.



Purge the pipes thoroughly after installation to remove any foreign particles from the system.

Mounting the MB 7 to the BVHM

- The solenoid actuator may be installed on the butterfly valve rotated by 90°.
- Install all parts from the fastening set.



The solenoid actuator with coupling ring is installed in the coupling pin of the butterfly valve at a slight angle (approx. 10°).



Wiring

⚠ WARNING

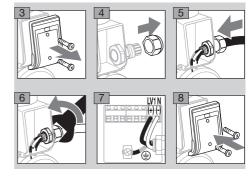
Attention! Please observe the following to ensure that no damage occurs:

- Electric shocks can be fatal! Before working on possible live components, ensure the unit is disconnected from the power supply.
- The solenoid actuator heats up during operation. Surface temperature approx. 85°C (approx. 185°F).



- Use temperature-resistant cable (> 80°C).
- Conductors which have not been connected (spare conductors) must be insulated at their ends.
- Cables should be installed well away from highvoltage lines of other devices.
- Use cables with wire end ferrules.
- Cable cross-section: max. 2.5 mm².
- 1 Disconnect the system from the electrical power supply.
- The butterfly valve is closed when de-energized.
- 2 Shut off the gas supply.
- Wiring to EN 60204-1.

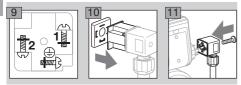
MB 7..3 with cable gland



MB 7..6 with standard socket



1 = N(-), 2 = LV1(+)



Setting the flow rate Q

Valve disc position indicator

If the marking is pointing in the direction of the black solenoid actuator, the butterfly valve is open (90°).



Factory setting:

Q_{min.} = 0°, valve disc closed, $Q_{max} = 90^{\circ}$, valve disc fully open.

The setting for $Q_{min.}$ and $Q_{max.}$ can be changed using two hexagonal nuts.



In order to set Q_{max}, voltage must be applied to the solenoid actuator. The butterfly valve is closed when de-energized.







In order to set Q_{min}, the solenoid actuator must be disconnected from the electrical power supply.



Instead of adjusting Q_{min.} via the hexagonal nut, the low-fire flow rate can also be set via an external bypass.

Setting the start gas rate

MB 7..L

- The start gas rate can be set by turning the damping unit a maximum of 3 turns.
- There must be a period of 20 seconds between switching the actuator off and on again so that the damping is fully effective.
 - Undo the screw at the "V Start" mark by approx. 1 mm, but do not unscrew completely.



Replacing the damping unit

See operating instructions enclosed for replacing the damping unit.

Or

See www.docuthek.com, Elster Thermal Solutions → Products → 03 Valves and butterfly valves → Solenoid-operated butterfly valves for air MB 7/BVHM → Operating instructions VG, VR, VAS, MB 7 replacing or retrofitting the damping unit.

Replacing the solenoid actuator

See operating instructions enclosed for replacing the actuator. Or

▷ See www.docuthek.com, Elster Thermal Solutions → Products → 03 Valves and butterfly valves → Solenoid-operated butterfly valves for air MB 7/BVHM → Operating instructions VAS 6 - 9, VCS 6 - 9, MB 7 replacing the solenoid actuator.

Replacing the circuit board

 See operating instructions enclosed for replacing the circuit board.

Or

See www.docuthek.com, Elster Thermal Solutions → Products → 03 Valves and butterfly valves → Solenoid-operated butterfly valves for air MB 7/BVHM → Operating instructions VAx, VCx, MB 7, VG, VR Replacing the circuit board.

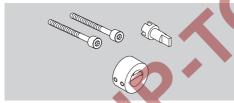
Maintenance

The butterfly valve suffers little wear and requires little servicing. We recommend a function check once a year.

Accessories

Fastening set

For attaching the MB 7 to the butterfly valve BVHM. The fastening set is delivered separately.



Order No.: 74922222

Heat deflector

Use heat deflectors for a medium temperature of > 250°C.



Order No.: 74921670

Technical data

BVHM

Gas type: air and flue gas. Nominal size: DN 40 to 100. Housing material: GGG, valve disc: stainless steel, drive shaft: stainless steel.

Inlet pressure p_u : max. 150 mbar (2.18 psig). Pressure differential between inlet pressure p_u and outlet pressure p_d : max. 150 mbar (2.18 psig).

Ambient temperature: -20 to +60°C (-4 to +140°F). Medium temperature:

-20 to +450°C (-4 to +840°F).

Long-term use in the upper ambient temperature range accelerates the ageing of the elastomer materials and reduces the service life (please contact manufacturer).

Storage temperature:

 $-20 \text{ to } +40^{\circ}\text{C} \text{ (-4 to } +104^{\circ}\text{F)}.$

MB 7

Mains voltage:

230 V AC, +10/-15 %, 50/60 Hz, 120 V AC, +10/-15 %, 50/60 Hz,

24 V DC, +20/-20 %

The electrical power is the same, both when switching on and in continuous operation.

Power
100 W
108 W
85 W

Current consumption:

Current = power consumption VA voltage V

Number of operating cycles:

The solenoid actuators have been designed for a typical number of operating cycles as described below, pursuant to Elster internal design and construction specifications.

These values are purely for information purposes and are not intended by Elster to be legally binding. Elster cannot accept liability for the durability or condition of the product beyond the scope described in the Standards.

The information given refers to an ambient temperature of +20°C (+68°F).

MB 7 + BVHM	Switching operations	Δρ
DN 40	5,000,000	150 mbar (2.18 psi)
DN 50	4,000,000	130 mbar (1.88 psi)
DN 65	3,000,000	95 mbar (1.38 psi)
DN 80	2,000,000	55 mbar (0.80 psi)
DN 100	1,000,000	20 mbar (0.29 psi)

Ambient temperature:

-20 to +60°C (-4 to +140°F).

Storage temperature:

-20 to +40°C (-4 to +104°F).

Enclosure: IP 65.

MB 7R

Slow opening: approx. 2 to 4 s Slow closing: approx. 2 to 4 s

MB 7N

Quick opening: < 1 s Quick closing: < 1 s

MB 7L

Slow opening: approx. 2 to 4 s

Quick closing: < 1 s

Logistics

Transport

Protect the unit from external forces (blows, shocks, vibration). On receipt of the product, check that the delivery is complete, see page 2 (Part designations). Report any transport damage immediately.

Storage

Store the product in a dry and clean place.
Storage temperature: see page 5 (Technical data).
Storage time: 6 months before using for the first time. If stored for longer than this, the overall service life will be reduced by the corresponding amount of extra storage time.

Packaging

The packaging material is to be disposed of in accordance with local regulations.

Disposal

Components are to be disposed of separately in accordance with local regulations.

Certification

Declaration of conformity



We, the manufacturer, hereby declare that the product MB 7 complies with the requirements of the following Directives and Standards:

Directives:

- 2014/35/EU
- 2014/30/EU

Standards:

- DIN EN 55014

Elster GmbH

Scan of the Declaration of conformity (D, GB) - see www.docuthek.com

Eurasian Customs Union



The products BVHM and MB 7 meet the technical specifications of the Eurasian Customs Union.

Directive on the restriction of the use of hazardous substances (RoHS) in China

Scan of the Disclosure Table China RoHS2 – see certificates at www.docuthek.com

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We reserve the right to make technical modifications in the interests of progress.

If you have any technical questions, please contact your local branch office/agent. The addresses are

available on the Internet or from Elster GmbH.