

# Automatic burner control unit IFD 244

Product brochure · GB 6 Edition 8.13



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- For directly ignited burners of up to 350 kW in continuous operation pursuant to EN 746-2
- Continuous self-testing for faults
- Restart following flame failure
- Flame control with ionisation sensor
- Diverse installation possibilities via holes or snap mechanism for DIN rail
- Space-saving installation on site with IFD 244... with integrated ignition
- Display for program status and flame signal intensity





## **Application**



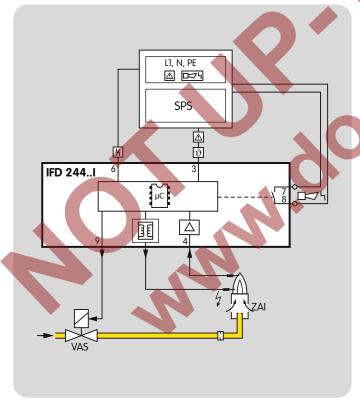
Automatic burner control unit IFD 244 ignites and monitors gas burners in continuous operation. As a result of its fully electronic design it reacts quickly to various process requirements and is therefore also suitable for frequent cycling operation.

It can be used for directly ignited industrial burners in double-electrode operation up to 350 kW.

The program status and the level of the flame signal can be read directly from the unit.

Following a flame failure during operation, a restart is conducted automatically.

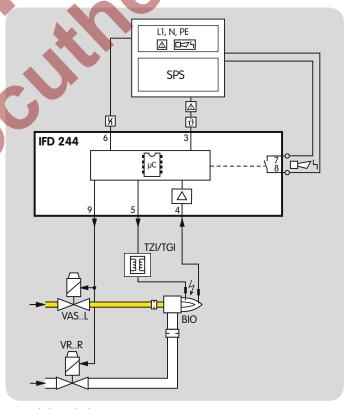
#### **Examples of application**



## Atmospheric burners

Control: ON/OFF

The burner is ignited by the ignition electrode and is monitored by the ionisation electrode. In the event of a flame failure during start-up, an immediate fault lock-out occurs. Following a flame failure during operation, a restart is conducted.

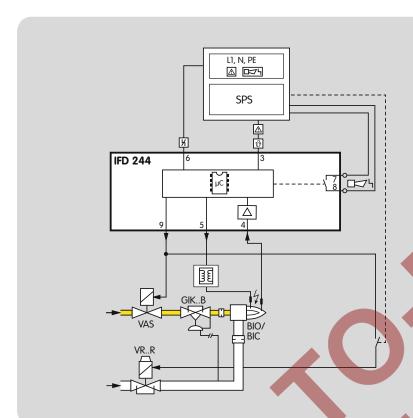


## Forced draught burners

Control: ON/OFF

Gas valve and air valve are activated simultaneously. In the event of a flame failure during start-up, an immediate fault lock-out occurs. Following a flame failure during operation, a restart is conducted.

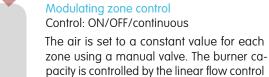




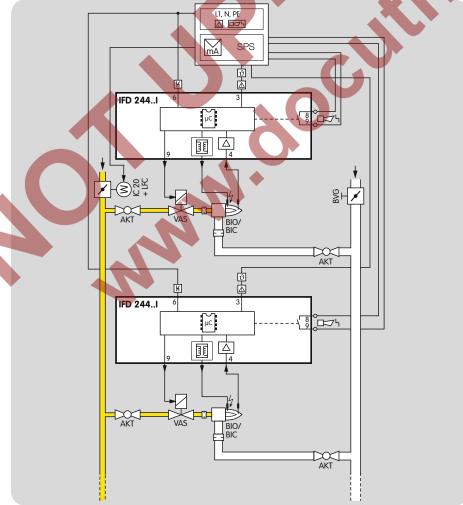
#### Two-stage-controlled burner

Control: High/Low or High/Low/OFF

The burner BIO/BIC starts at low-fire rate. By opening the air valve, the burner is switched to high fire. An external control system, e.g. a PLC, can now pulse the air solenoid valve VR..R in order to control the capacity between high and low fire. In the event of a flame failure during start-up, an immediate fault lock-out occurs. Following a flame failure during operation, a restart is conducted.



LFC and actuator IC 20.



#### Technical data

Mains voltage for grounded and ungrounded mains:

120 V AC, -15/+10%, 50/60 Hz, 230 V AC, -15/+10%, 50/60 Hz.

Safety time on start-up  $t_{SA}$ : 3, 5 or 10 s. Safety time during operation  $t_{SB}$ : < 1 s, < 2 s.

Ignition time  $t_Z$ : approx. 2, 3 or 6 s.

Power consumption: IFD 244: approx. 9 VA,

IFD 244..l: approx. 9 VA + 25 VA during

ignition.

Valve connections: 1.

Output voltage for valves and ignition transformer = mains voltage.

Contact rating:

Ignition output: max. 2 A,  $\cos \varphi = 0.2$ , Valve output: max. 1 A,  $\cos \varphi = 1$ , Signalling contacts: max. 2 A, 253 V AC, Max. number of operating cycles: 250,000.

Max. number of operating cycles:

Reset button: 1000, Mains button: 1000.

Signal inputs:

Input voltage	120 V AC		230 V AC	
Signal "1"	80-122.5 V		160-253 V	
Signal "0"	0-20 V		0-40 V	
Frequency	50/6	60 H	Z	

Input current signal inputs: Signal "1": typ. 2 mA.

Flame control:

Sensor voltage: approx. 230 V AC

Sensor current: > 2 µA,

Max. sensor current: ionisation  $< 25 \mu A$ . Length of sensor cable: max. 75 m.

Ignition cable:

IFD 244: max. 5 m, recommended < 1 m (with TZI/TGI).

IFD 244..l: max. 1 m, recommended  $< 0.7 \, \text{m}.$ 

IFD 244..l: Ignition voltage: 22 kVpp,

Ignition current 25 mA, Spark gap: 2 mm, max. 5 mm.

Fuse in unit: F1: T 3.15A H 250 V pursuant to IEC 127-2/5.

Ambient temperature: -20 to +60°C

 $(-4 \text{ to } +140^{\circ}\text{F}),$ 

Relative humidity: no condensation permitted.

Enclosure: IP 54 pursuant to IEC 529. Overvoltage category III pursuant to

EN 60730.

Cable gland: M16.

Installation position: any.

IFD 244: 610 q, IFD 244..l: 770 g.

## Type code

Code		De	escription
IFD		Automatic burner co	ntrol unit
2		Se	eries 200
4		Ionisatio	n control
4			Restart
-3 -5 1 <sub>10</sub>		Safety time on start-u	p t <sub>SA</sub> : 3 s 5 s 10 s
/1 /2		Safety time during operation	on t <sub>SB</sub> : 1 s 2 s
Q W	200	Mains 120 V AC, 5 230 V AC, 5	
1		Integrated electronic	c ignition

## Maintenance cycles

The automatic burner control unit IFD 244 requires little servicing.

## Detailed information on this product



#### Contact

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